

GSB SHELLITE

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 23-0290

Issue Date: 19-Feb-2010

CD 2010/1

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

GSB Shellite

SYNONYMS

"Hydrocarbon solvent."

PROPER SHIPPING NAME

PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S.(contains solvent naphtha)

PRODUCT USE

■ Used according to manufacturer's directions. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

SUPPLIER

Company: GSB Chemical Co. Pty Ltd

Address:

84 Camp Road

Broadmeadows

VIC, 3047

AUS

Telephone: +61 3 9457 1125

Fax: +61 3 9459 7978

Email: info@gsbchem.com.au

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

HAZARD RATINGS

	Min	Max
Flammability:	3	
Toxicity:	2	
Body Contact:	2	
Reactivity:	1	
Chronic:	2	

Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4



POISONS SCHEDULE

S5

RISK

- Highly flammable.
- Irritating to skin.
- Harmful: danger of serious damage to health by prolonged exposure through inhalation.
- Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.
- Possible risk of impaired fertility.
- Possible risk of harm to the unborn child.
- HARMFUL - May cause lung damage if swallowed.
- Vapours may cause drowsiness and dizziness.
- Inhalation skin contact and/or ingestion may produce health damage*.

SAFETY

- Keep away from sources of ignition. No smoking.
- Do not breathe gas/ fumes/ vapour/ spray.
- Use only in well ventilated areas.
- Keep container in a well ventilated place.
- Avoid exposure - obtain special instructions before use.
- To clean the floor and all objects contaminated by this material use water and detergent.
- Keep container tightly closed.
- This material and its container must be disposed of in a safe way.
- Keep away from food drink and animal feeding stuffs.

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- Cumulative effects may result following exposure*.
- May produce discomfort of the eyes and respiratory tract*.
- Limited evidence of a carcinogenic effect*.
- Repeated exposure potentially causes skin dryness and cracking*.
- * (limited evidence).
- In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.
- If swallowed IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).
- Use appropriate container to avoid environment contamination.
- Avoid release to the environment. Refer to special instructions/ safety data sheets.
- This material and its container must be disposed of as hazardous waste.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
solvent naphtha petroleum, light aliphatic	64742-89-8.	100
containing		
n-hexane	110-54-3	
ethylbenzene	100-41-4	

Section 4 - FIRST AID MEASURES

SWALLOWED

-
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

-
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

NOTES TO PHYSICIAN

- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.
- For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:
 - Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
 - Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.

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- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

-
- Water spray or fog.
- Alcohol stable foam.
- Dry chemical powder.
- Carbon dioxide.

FIRE FIGHTING

-
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control the fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

FIRE/EXPLOSION HAZARD

- - Liquid and vapour are highly flammable.
 - Severe fire hazard when exposed to heat, flame and/or oxidisers.
 - Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.
Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
May emit clouds of acrid smoke.

FIRE INCOMPATIBILITY

-
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

None

PERSONAL PROTECTION

Glasses:	Gloves:	Respirator:
Chemical goggles.	PVC chemical resistant type.	Type AX Filter of sufficient capacity

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

-
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

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■ Chemical Class: aliphatic hydrocarbons

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
wood fiber - pillow	2	throw	pitchfork	R, P, DGC, RT
treated wood fibre- pillow	2	throw	pitchfork	DGC, RT
sorbent clay - particulate	3	shovel	shovel	R, I, P
foamed glass - pillow	3	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross-linked polymer - particulate	1	blower	skiploader	R,W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

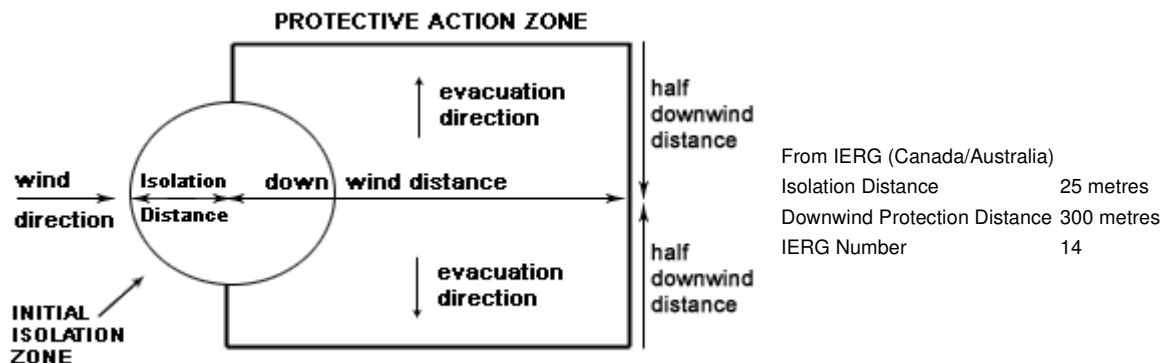
SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL**FOOTNOTES**

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction

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confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2. PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 128 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- - Containers, even those that have been emptied, may contain explosive vapours.
 - Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance:
Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- Check for bulging containers.
 - Vent periodically
 - Always release caps or seals slowly to ensure slow dissipation of vapours
 - DO NOT allow clothing wet with material to stay in contact with skin
 - Electrostatic discharge may be generated during pumping - this may result in fire.
 - Ensure electrical continuity by bonding and grounding (earthing) all equipment.
 - Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec).
 - Avoid splash filling.
 - Do NOT use compressed air for filling discharging or handling operations.
 - Avoid all personal contact, including inhalation.
 - Wear protective clothing when risk of exposure occurs.
 - Use in a well-ventilated area.
 - Prevent concentration in hollows and sumps.
 - DO NOT enter confined spaces until atmosphere has been checked.
 - Avoid smoking, naked lights, heat or ignition sources.
 - When handling, DO NOT eat, drink or smoke.
 - Vapour may ignite on pumping or pouring due to static electricity.
 - DO NOT use plastic buckets.
 - Earth and secure metal containers when dispensing or pouring product.
 - Use spark-free tools when handling.
 - Avoid contact with incompatible materials.
 - Keep containers securely sealed.
 - Avoid physical damage to containers.
 - Always wash hands with soap and water after handling.
 - Work clothes should be laundered separately.
 - Use good occupational work practice.
 - Observe manufacturer's storing and handling recommendations.
 - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- - Packing as supplied by manufacturer.
 - Plastic containers may only be used if approved for flammable liquid.
 - Check that containers are clearly labelled and free from leaks.
 - For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
 - For materials with a viscosity of at least 2680 cSt. (23 deg. C)
 - For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
- (i) : Removable head packaging;
(ii) : Cans with friction closures and
(iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

■

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- Avoid reaction with oxidising agents

PACKAGING MATERIAL INCOMPATIBILITIES

Chemical Name Container Type
Gasoline (high-aromatic) "ABS plastic", Aluminum, EPDM, "Natural rubber", NORYLr, Silicone

STORAGE REQUIREMENTS

-
- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
Australia Exposure Standards	GSB Shellite (Petrol (gasoline))		900						(see Chapter 16)
Australia Exposure Standards	n-hexane (Hexane (n-Hexane))	20	72						
Australia Exposure Standards	ethylbenzene (Ethyl benzene)	100	434	125	543				

The following materials had no OELs on our records

- solvent naphtha petroleum, light aliphatic: CAS:64742-89-8

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
n-hexane		1,100 [LEL]
ethylbenzene		800 [LEL]

NOTES

Values marked LEL indicate that the IDLH was based on 10% of the lower explosive limit for safety considerations even though the relevant toxicological data indicated that irreversible health effects or impairment of escape existed only at higher concentrations.

MATERIAL DATA

GSB SHELLITE:

- Odour Threshold Value: 34 ppm (detection), 97 ppm (recognition)

NOTE: Detector tubes for benzene, measuring in excess of 0.5 ppm, are commercially available. The relative quality of epidemiological data and quantitative health risk assessments related to documented and theoretical leukaemic deaths constitute the basis of the TLV-recommendation.

One study [Dow Chemical] demonstrates a significant fourfold increase in myelogenous leukaemia for workers exposed to average benzene concentrations of about 5 ppm for an average of 9 years and that 2 out of four individuals in the study who died from leukaemia were characterised as having been exposed to average benzene levels below 2 ppm. Based on such findings the estimated risk of leukaemia in workers exposed at daily benzene concentrations of 10 ppm for 40 years is 155 times that of unexposed workers; at 1 ppm the risk falls to 1.7 times whilst at 0.1 ppm the risk is about the same in the two groups. A revision of the TLV-TWA to 0.1 ppm was proposed in 1990 but this has been revised upwards as result of industry initiatives.

Typical toxicities displayed following inhalation:

- At 25 ppm (8 hours): no effect
- 50-150 ppm: signs of intoxication within 5 hours
- 500-1500 ppm: signs of intoxication within 1 hour
- 7500 ppm: severe intoxication within 30-60 minutes

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- 20000 ppm: fatal within 5-10 minutes

Some jurisdictions require that health surveillance be conducted on occupationally exposed workers. Some surveillance should emphasise (i) demography, occupational and medical history and health advice (ii) baseline blood sample for haematological profile (iii) records of personal exposure.

Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m³ is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF)

OSF=0.042 (gasoline).

for ethyl benzene:

Odour Threshold Value: 0.46-0.60 ppm

NOTE: Detector tubes for ethylbenzene, measuring in excess of 30 ppm, are commercially available.

Ethyl benzene produces irritation of the skin and mucous membranes and appears to produce acute and chronic effects on the central nervous system. Animal experiments also suggest the effects of chronic exposure include damage to the liver, kidneys and testes. In spite of structural similarities to benzene, the material does not appear to cause damage to the haemopoietic system. The TLV-TWA is thought to be protective against skin and eye irritation. Exposure at this concentration probably will not result in systemic effects.

Subjects exposed at 200 ppm experienced transient irritation of the eyes; at 1000 ppm there was eye irritation with profuse lachrymation; at 200 ppm eye irritation and lachrymation were immediate and severe accompanied by moderate nasal irritation, constriction in the chest and vertigo; at 5000 ppm exposure produced intolerable irritation of the eyes and throat.

Odour Safety Factor(OSF)

OSF=43 (ETHYL BENZENE).

For n-hexane:

Odour Threshold Value: 65 ppm

NOTE: Detector tubes for n-hexane, measuring in excess of 100 ppm, are available commercially.

Occupational polyneuropathy may result from exposures as low as 500 ppm (as hexane), whilst nearly continuous exposures of 250 ppm have caused neurotoxic effects in animals. Many literature reports have failed to distinguish hexane from n-hexane and on the assumption that the commercial hexane contains 30% n-hexane, a worst case recommendation for TLV is assumed to reduce the risk of peripheral neuropathies (due to the metabolites 2,5-heptanedione and 3,6-octanedione) and other adverse neuropathic effects.

Concurrent exposure to chemicals (including MEK) and drugs which induce hepatic liver oxidative metabolism can reduce the time for neuropathy to appear.

Odour Safety Factor(OSF)

OSF=0.15 (n-HEXANE).

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

■ Odour Threshold Value: 34 ppm (detection), 97 ppm (recognition)

NOTE: Detector tubes for benzene, measuring in excess of 0.5 ppm, are commercially available. The relative quality of epidemiological data and quantitative health risk assessments related to documented and theoretical leukaemic deaths constitute the basis of the TLV-recommendation.

One study [Dow Chemical] demonstrates a significant fourfold increase in myelogenous leukaemia for workers exposed to average benzene concentrations of about 5 ppm for an average of 9 years and that 2 out of four individuals in the study who died from leukaemia were characterised as having been exposed to average benzene levels below 2 ppm. Based on such findings the estimated risk of leukaemia in workers exposed at daily benzene concentrations of 10 ppm for 40 years is 155 times that of unexposed workers; at 1 ppm the risk falls to 1.7 times whilst at 0.1 ppm the risk is about the same in the two groups. A revision of the TLV-TWA to 0.1 ppm was proposed in 1990 but this has been revised upwards as result of industry initiatives.

Typical toxicities displayed following inhalation:

- At 25 ppm (8 hours): no effect
- 50-150 ppm: signs of intoxication within 5 hours
- 500-1500 ppm: signs of intoxication within 1 hour
- 7500 ppm: severe intoxication within 30-60 minutes
- 20000 ppm: fatal within 5-10 minutes

Some jurisdictions require that health surveillance be conducted on occupationally exposed workers. Some surveillance should emphasise (i) demography, occupational and medical history and health advice (ii) baseline blood sample for haematological profile (iii) records of personal exposure.

for ethyl benzene:

Odour Threshold Value: 0.46-0.60 ppm

NOTE: Detector tubes for ethylbenzene, measuring in excess of 30 ppm, are commercially available.

Ethyl benzene produces irritation of the skin and mucous membranes and appears to produce acute and chronic effects on the central nervous system. Animal experiments also suggest the effects of chronic exposure include damage to the liver, kidneys and testes. In spite of structural similarities to benzene, the material does not appear to cause damage to the haemopoietic system. The TLV-TWA is thought to be protective against skin and eye irritation. Exposure at this concentration probably will not result in systemic effects.

Subjects exposed at 200 ppm experienced transient irritation of the eyes; at 1000 ppm there was eye irritation with profuse lachrymation; at 200 ppm eye irritation and lachrymation were immediate and severe accompanied by moderate nasal irritation, constriction in the chest and vertigo; at 5000 ppm exposure produced intolerable irritation of the eyes and throat.

Odour Safety Factor(OSF)

OSF=43 (ETHYL BENZENE).

For toluene:

Odour Threshold Value: 0.16-6.7 (detection), 1.9-69 (recognition)

NOTE: Detector tubes measuring in excess of 5 ppm, are available.

High concentrations of toluene in the air produce depression of the central nervous system (CNS) in humans. Intentional toluene exposure (glue-sniffing) at maternally-intoxicating concentration has also produced birth defects. Foetotoxicity appears at levels associated with CNS narcosis and probably occurs only in those with chronic toluene-induced kidney failure. Exposure at or below

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the recommended TLV-TWA is thought to prevent transient headache and irritation, to provide a measure of safety for possible disturbances to human reproduction, the prevention of reductions in cognitive responses reported amongst humans inhaling greater than 40 ppm, and the significant risks of hepatotoxic, behavioural and nervous system effects (including impaired reaction time and incoordination). Although toluene/ethanol interactions are well recognised, the degree of protection afforded by the TLV-TWA among drinkers is not known.

Odour Safety Factor(OSF)

OSF=17 (TOLUENE).

For n-hexane:

Odour Threshold Value: 65 ppm

NOTE: Detector tubes for n-hexane, measuring in excess of 100 ppm, are available commercially.

Occupational polyneuropathy may result from exposures as low as 500 ppm (as hexane), whilst nearly continuous exposures of 250 ppm have caused neurotoxic effects in animals. Many literature reports have failed to distinguish hexane from n-hexane and on the assumption that the commercial hexane contains 30% n-hexane, a worst case recommendation for TLV is assumed to reduce the risk of peripheral neuropathies (due to the metabolites 2,5-heptanedione and 3,6-octanedione) and other adverse neuropathic effects.

Concurrent exposure to chemicals (including MEK) and drugs which induce hepatic liver oxidative metabolism can reduce the time for neuropathy to appear.

Odour Safety Factor(OSF)

OSF=0.15 (n-HEXANE).

CEL TWA: 200 ppm, 800 mg/m³ [SHELL]

N-HEXANE:

■ For n-hexane:

Odour Threshold Value: 65 ppm

NOTE: Detector tubes for n-hexane, measuring in excess of 100 ppm, are available commercially.

Occupational polyneuropathy may result from exposures as low as 500 ppm (as hexane), whilst nearly continuous exposures of 250 ppm have caused neurotoxic effects in animals. Many literature reports have failed to distinguish hexane from n-hexane and on the assumption that the commercial hexane contains 30% n-hexane, a worst case recommendation for TLV is assumed to reduce the risk of peripheral neuropathies (due to the metabolites 2,5-heptanedione and 3,6-octanedione) and other adverse neuropathic effects.

Concurrent exposure to chemicals (including MEK) and drugs which induce hepatic liver oxidative metabolism can reduce the time for neuropathy to appear.

Odour Safety Factor(OSF)

OSF=0.15 (n-HEXANE).

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

ETHYLBENZENE:

■ for ethyl benzene:

Odour Threshold Value: 0.46-0.60 ppm

NOTE: Detector tubes for ethylbenzene, measuring in excess of 30 ppm, are commercially available.

Ethyl benzene produces irritation of the skin and mucous membranes and appears to produce acute and chronic effects on the central nervous system. Animal experiments also suggest the effects of chronic exposure include damage to the liver, kidneys and testes. In spite of structural similarities to benzene, the material does not appear to cause damage to the haemopoietic system. The TLV-TWA is thought to be protective against skin and eye irritation. Exposure at this concentration probably will not result in systemic effects.

Subjects exposed at 200 ppm experienced transient irritation of the eyes; at 1000 ppm there was eye irritation with profuse lachrymation; at 200 ppm eye irritation and lachrymation were immediate and severe accompanied by moderate nasal irritation, constriction in the chest and vertigo; at 5000 ppm exposure produced intolerable irritation of the eyes and throat.

Odour Safety Factor(OSF)

OSF=43 (ETHYL BENZENE).

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

PERSONAL PROTECTION

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EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]

HANDS/FEET

- - Wear chemical protective gloves, eg. PVC.
 - Wear safety footwear or safety gumboots, eg. Rubber
- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
- frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

OTHER

-
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

RESPIRATOR

■ Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
5 x ES	AX-AUS	-	AX-PAPR-AUS
25 x ES	Air-line*	AX-2	AX-PAPR-2
50 x ES	-	AX-3	-
50+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand

^ - Full-face.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)

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aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) 0.5-1 m/s (100-200 f/min.)

direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) 1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Colourless liquid with a sweet paraffinic odour; not miscible with water.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Available
Boiling Range (°C)	50-135	Solubility in water (g/L)	Immiscible
Flash Point (°C)	-30 (Abel)	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Available
Autoignition Temp (°C)	280	Vapour Pressure (kPa)	34.5 @20C
Upper Explosive Limit (%)	7.5	Specific Gravity (water=1)	0.67 - 0.755
Lower Explosive Limit (%)	1	Relative Vapour Density (air=1)	>1
Volatile Component (%vol)	100	Evaporation Rate	Not Available

log Kow, 3.15

Material

Value

log Kow

3.17-3.94

Section 10 - CHEMICAL STABILITY

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CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733).

Accidental ingestion of the material may be damaging to the health of the individual.

Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions. Damage to the heart muscle can produce heart beat irregularities, ventricular fibrillation (fatal) and ECG changes. The central nervous system can be depressed. Light species can cause a sharp tingling of the tongue and cause loss of sensation there. Aspiration can cause cough, gagging, pneumonia with swelling and bleeding.

EYE

- There is some evidence to suggest that this material can cause eye irritation and damage in some persons.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.

SKIN

- This material can cause inflammation of the skin on contact in some persons.

The material may accentuate any pre-existing dermatitis condition.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

- Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation hazard is increased at higher temperatures.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Massive exposures can lead to severe central nervous system depression, deep coma and death. Convulsions can occur due to brain irritation and/or lack of oxygen. Permanent scarring may occur, with epileptic seizures and brain bleeds occurring months after exposure. Respiratory system effects include inflammation of the lungs with oedema and bleeding. Lighter species mainly cause kidney and nerve damage; the heavier paraffins and olefins are especially irritant to the respiratory system. Alkenes produce pulmonary oedema at high concentrations. Liquid paraffins may produce sensation loss and depressant actions leading to weakness, dizziness, slow and shallow respiration, unconsciousness, convulsions and death. C5-7 paraffins may also produce multiple nerve damage. Aromatic hydrocarbons accumulate in lipid rich tissues (typically the brain, spinal cord and peripheral nerves) and may produce functional impairment manifested by nonspecific symptoms such as nausea, weakness, fatigue, vertigo; severe exposures may produce inebriation or unconsciousness. Many of the petroleum hydrocarbons can sensitise the heart and may cause ventricular fibrillation, leading to death.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.

Before starting consider control of exposure by mechanical ventilation.

CHRONIC HEALTH EFFECTS

- Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. This has been demonstrated via both short- and long-term experimentation.

Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

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Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Chronic exposure to lighter hydrocarbons can cause nerve damage, peripheral neuropathy, bone marrow dysfunction and psychiatric disorders as well as damage the liver and kidneys. Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. Symptoms can progress for months even after removal of exposure, and recovery may take years and may not be complete.

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (Rat) LD50: >2000 mg/kg

IRRITATION

Eye : Not irritating

■ for petroleum:

This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.

This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents

Carcinogenicity: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.

Mutagenicity: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.

Reproductive Toxicity: Repeated exposure of pregnant rats to high concentrations of toluene (around or exceeding 1000 ppm) can cause developmental effects, such as lower birth weight and developmental neurotoxicity, on the foetus. However, in a two-generation reproductive study in rats exposed to gasoline vapour condensate, no adverse effects on the foetus were observed.

Human Effects: Prolonged/ repeated contact may cause defatting of the skin which can lead to dermatitis and may make the skin more susceptible to irritation and penetration by other materials.

Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

■ for petroleum:

This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss.

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CARCINOGEN

Petroleum solvents	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group 3
Ethylbenzene	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group 2B

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

ETHYLBENZENE:

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

■ Harmful to aquatic organisms.

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SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

N-HEXANE:

ETHYLBENZENE:

GSB SHELLITE:

■ DO NOT discharge into sewer or waterways.

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

N-HEXANE:

GSB SHELLITE:

■ Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

N-HEXANE:

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

■ For n-hexane:

log Kow: 3.17-3.94

BOD 5 if unstated: 2.21

COD: 0.04

ThOD: 3.52

Environmental fate:

Transport and Partitioning: The physical properties of n-hexane that affect its transport and partitioning in the environment are: water solubility of 9.5 mg/L; log[Kow] (octanol/water partition coefficient), estimated as 3.29; Henry's law constant, 1.69 atm-m³ mol; vapor pressure, 150 mm Hg at 25 C; and log[Koc] in the range of 2.90 to 3.61. As with many alkanes, experimental methods for the estimation of the Koc parameter are lacking, so that estimates must be made based on theoretical considerations.

The dominant transport process from water is volatilization. Based on mathematical models the half-life for n-hexane in bodies of water with any degree of turbulent mixing (e.g., rivers) would be less than 3 hours. For standing bodies of water (e.g., small ponds), a half-life no longer than one week (6.8 days) is estimated. Based on the log octanol/water partition coefficient (i.e., log[Koc]) and the estimated log sorption coefficient (i.e., log[Koc]) n-hexane is not expected to become concentrated in biota. A calculated bioconcentration factor (BCF) of 453 for a fathead minnow further suggests a low potential for n-hexane to bioconcentrate or bioaccumulate in trophic food chains.

In soil, the dominant transport mechanism for n-hexane present near the surface probably is volatilisation (based on its Henry's law constant, water solubility, vapor pressure, and Koc). While its estimated Koc values suggest a moderate ability to sorb to soil particles, n-hexane has a density (0.6603 g/mL at 20 C) well below that of water and a very low water solubility of 9.5 mg/L. n-Hexane would, therefore, be viewed as a light nonaqueous phase liquid (LNAPL), which would suggest a low potential for leaching into the lower soil depths since the n-hexane would tend to float on the top of the saturated zone of the water table. n-Hexane would generally stay near the soil surface and, if not appreciably sorbed into the soil matrix, would be expected eventually to volatilise to the atmosphere. Exceptions would involve locations with shallow groundwater tables where there were large spills of hexane products. In such cases, the n-hexane could spread out to contaminant a large volume of soil materials.

Air: n-Hexane does not absorb ultraviolet (UV) light at 290 nm and is thus not expected to undergo direct photolysis reactions. The dominant tropospheric removal mechanism for n-hexane is generally regarded to be decomposition by hydroxyl radicals. Calculations assuming typical hydroxyl radical concentrations suggest a half-life of approximately 2.9 days. While n-hexane can react with nitrogen oxides to produce ozone precursors under controlled laboratory conditions, the smog-producing potential of n-hexane is very low compared to that of other alkanes or chlorinated VOCs. Hydroxyl ion reactions in the upper troposphere, therefore, are probably the primary mechanisms for n-hexane degradation in the atmosphere. As with most alkanes, n-hexane is resistant to hydrolysis

Water: Although few data are available dealing explicitly with the biodegradation of n-hexane in water, neither hydrolysis nor biodegradation in surface waters appears to be rapid compared with volatilization. In surface waters, as in the atmosphere, alkanes such as n-hexane would be resistant to hydrolysis. Biodegradation is probably the most significant degradation mechanism in groundwater. The ability of *Pseudomonas mendocina* bacteria to metabolise n-hexane in laboratory microcosms simulating groundwater conditions has been documented. Mixed bacterial cultures as well as pure cultures are documented as capable of metabolizing n-hexane under aerobic conditions. In general, linear alkanes (such as n-hexane) are viewed as the most readily biodegradable fractions in petroleum, particularly when oxygen is present in solution. Once introduced into groundwater, n-hexane may be fairly persistent since its degradation by chemical hydrolysis is slow and opportunities for biodegradation may be limited under anoxic conditions or where nutrients such as nitrogen or phosphorus are in limited supply.

Sediment and Soil: The most important biodegradation processes involve the conversion of the n-hexane to primary alcohols, aldehydes and, ultimately, into fatty acids. Similar processes are encountered with other light hydrocarbons such as heptane. In general, unless the n-hexane is buried at some depth within a soil or sediment, volatilisation is generally assumed to occur at a much more rapid rate than chemical or biochemical degradation processes. Once introduced into deeper sediments, n-hexane may be fairly persistent.

Ecotoxicity:

Fish LC50 (96 h): *Oncorhynchus mykiss* 4.14 mg/l; *Pimephales promelus* 2.5 mg/l (flow through); *Lepomis macrochirus* 4.12 mg/l

Daphnia EC50 (48 h): 3.87 mg/l.

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

GSB SHELLITE:

■ For petroleum derivatives:

Chemical analysis for all individual compounds in a petroleum bulk product released to the environment is generally unrealistic due to the complexity of these mixtures and the laboratory expense. Determining the chemical composition of a petroleum release is further complicated by hydrodynamic, abiotic, and biotic processes that act on the release to change the chemical character.

The longer the release is exposed to the environment, the greater the change in chemical character and the harder it is to obtain accurate analytical results reflecting the identity of the release. After extensive weathering, detailed knowledge of the original bulk product is often less valuable than current site-specific information on a more focused set of hydrocarbon components. Health assessment efforts are frequently frustrated by three primary problems: (1) the inability to identify and quantify the individual compounds released to the environment as a consequence of a petroleum spill; (2) the lack of information characterizing the fate of the individual compounds in petroleum mixtures; and (3) the lack of specific health guidance values for the majority of chemicals present in petroleum products. To define the public health implications associated with exposure to petroleum hydrocarbons, it is necessary to have a basic understanding of petroleum properties, compositions, and the physical, chemical, biological, and toxicological properties of the compounds most often identified as the key chemicals of concern.

Environmental fate:

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Petroleum products released to the environment migrate through soil via two general pathways: (1) as bulk oil flow infiltrating the soil under the forces of gravity and capillary action, and (2) as individual compounds separating from the bulk petroleum mixture and dissolving in air or water. When bulk oil flow occurs, it results in little or no separation of the individual compounds from the product mixture and the infiltration rate is usually fast relative to the dissolution rate. Many compounds that are insoluble and immobile in water are soluble in bulk oil and will migrate along with the bulk oil flow. Factors affecting the rate of bulk oil infiltration include soil moisture content, vegetation, terrain, climate, rate of release (e.g., catastrophic versus slow leakage), soil particle size (e.g., sand versus clay), and oil viscosity (e.g., gasoline versus motor oil).

As bulk oil migrates through the soil column, a small amount of the product mass is retained by soil particles. The bulk product retained by the soil particles is known as "residual saturation".

Depending upon the persistence of the bulk oil, residual saturation can potentially reside in the soil for years. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. When the amount of product released to the environment is small relative to the volume of available soil, all of the product is converted to residual saturation and downward migration of the bulk product usually ceases prior to affecting groundwater resources. Adverse impacts to groundwater may still occur if rain water infiltrates through soil containing residual saturation and initiates the downward migration of individual compounds. When the amount of product released is large relative to the volume of available soil, the downward migration of bulk product ceases as water-saturated pore spaces are encountered. If the density of the bulk product is less than that of water, the product tends to "float" along the interface between the water saturated and unsaturated zones and spread horizontally in a pancake-like layer, usually in the direction of groundwater flow. Almost all motor and heating oils are less dense than water. If the density of the bulk product is greater than that of water, the product will continue to migrate downward through the water table aquifer under the continued influence of gravity. Downward migration ceases when the product is converted to residual saturation or when an impermeable surface is encountered.

As the bulk product migrates through the soil column, individual compounds may separate from the mixture and migrate independently. Chemical transport properties such as volatility, solubility, and sorption potential are often used to evaluate and predict which compounds will likely separate from the mixture. Since petroleum products are complex mixtures of hundreds of compounds, the compounds characterized by relatively high vapor pressures tend to volatilise and enter the vapor phase. The exact composition of these vapors depends on the composition of the original product. Using gasoline as an example, compounds such as butane, propane, benzene, toluene, ethylbenzene and xylene are preferentially volatilised. Because volatility represents transfer of the compound from the product or liquid phase to the air phase, it is expected that the concentration of that compound in the product or liquid phase will decrease as the concentration in the air phase increases.

In general, compounds having a vapor pressure in excess of 10-2 mm Hg are more likely to be present in the air phase than in the liquid phase. Compounds characterized by vapor pressures less than 10-7 mm Hg are more likely to be associated with the liquid phase. Compounds possessing vapor pressures that are less than 10-2 mm Hg, but greater than 10-7 mm Hg, will have a tendency to exist in both the air and the liquid phases.

Lighter petroleum products such as gasoline contain constituents with higher water solubility and volatility and lower sorption potential than heavier petroleum products such as fuel oil.

Data compiled from gasoline spills and laboratory studies indicate that these light-fraction hydrocarbons tend to migrate readily through soil, potentially threatening or affecting groundwater supplies. In contrast, petroleum products with heavier molecular weight constituents, such as fuel oil, are generally more persistent in soils, due to their relatively low water solubility and volatility and high sorption capacity. Solubility generally decreases with increasing molecular weight of the hydrocarbon compounds. For compounds having similar molecular weights, the aromatic hydrocarbons are more water soluble and mobile in water than the aliphatic hydrocarbons and branched aliphatics are less water-soluble than straight-chained aliphatics. Aromatic compounds in petroleum fuels may comprise as much as 50% by weight; aromatic compounds in the C6-C13, range made up approximately 95% of the compounds dissolved in water.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialized hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. A large proportion of the water-soluble fraction of the petroleum product may be degraded as the compounds go into solution. As a result, the remaining product may become enriched in the alicyclics, the highly branched aliphatics, and PAHs with many fused rings.

In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. Anaerobic decomposition of petroleum hydrocarbons leads to extremely low rates of degradation. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. The moisture content of the contaminated soil will affect biodegradation of oils due to dissolution of the residual compounds, dispersive actions, and the need for microbial metabolism to sustain high activity. The moisture content in soil affects microbial locomotion, solute diffusion, substrate supply, and the removal of metabolic by-products. Biodegradation rates in soils are also affected by the volume of product released to the environment. At concentrations of 0.5% of oil by volume, the degradation rate in soil is fairly independent of oil concentrations. However, as oil concentration rises, the first order degradation rate decreases and the oil degradation half-life increases. Ultimately, when the oil reaches saturation conditions in the soil (i.e., 30-50% oil), biodegradation virtually ceases.

Excessive moisture will limit the gaseous supply of oxygen for enhanced decomposition of petroleum hydrocarbons. Most studies indicate that optimum moisture content is within 50-70% of the water holding capacity.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs. The presence of oil should increase soil temperature, particularly at the surface. The darker color increases the heat capacity by adsorbing more radiation. The optimal temperature for biodegradation to occur ranges from 18 C to 30 C. Minimum rates would be expected at 5 C or lower.

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N-HEXANE:

GSB SHELLITE:

- Toxic to aquatic organisms.

GSB SHELLITE:

Marine Pollutant:

Not Determined

- May cause long-term adverse effects in the aquatic environment.

SOLVENT NAPHTHA PETROLEUM, LIGHT ALIPHATIC:

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N-HEXANE:

■ Hazardous Air Pollutant:	Yes
■ Fish LC50 (96hr.) (mg/l):	4 (24hr)
■ Algae IC50 (72hr.) (mg/l):	10
■ log Kow (Sangster 1997):	3.9
■ BOD5:	2.21
■ COD:	0.04
■ ThOD:	3.52

/53

ETHYLBENZENE:

■ Hazardous Air Pollutant:	Yes
■ Fish LC50 (96hr.) (mg/l):	32.0- 97.1
■ Algae IC50 (72hr.) (mg/l):	33- 160
■ Water solubility (g/l):	2.16
■ log Kow (Prager 1995):	3.15
■ log Kow (Sangster 1997):	3.15
■ log Pow (Verschuereen 1983):	3.15
■ ThOD:	3.17
■ Half- life Soil - High (hours):	240
■ Half- life Soil - Low (hours):	72
■ Half- life Air - High (hours):	85.6
■ Half- life Air - Low (hours):	8.56
■ Half- life Surface water - High (hours):	240
■ Half- life Surface water - Low (hours):	72
■ Half- life Ground water - High (hours):	5472
■ Half- life Ground water - Low (hours):	144
■ Aqueous biodegradation - Aerobic - High (hours):	240
■ Aqueous biodegradation - Aerobic - Low (hours):	72
■ Aqueous biodegradation - Anaerobic - High (hours):	5472
■ Aqueous biodegradation - Anaerobic - Low (hours):	4224
■ Aqueous biodegradation - Removal secondary treatment - High (hours):	95%
■ Aqueous biodegradation - Removal secondary treatment - Low (hours):	72%
■ Photolysis maximum light absorption - High (nano- m):	269.5
■ Photolysis maximum light absorption - Low (nano- m):	208
■ Photooxidation half- life air - High (hours):	85.6
■ Photooxidation half- life air - Low (hours):	8.56

■ For ethylbenzene:

log Kow, 3.15

log Koc : 1.98-3.04

Koc : 164

log Kom : 1.73-3.23

Vapour Pressure, 1270 Pa (1.27 kPa)

Half-life (hr) air : 0.24-85.6

Half-life (hr) H2O surface water : 5-240

Half-life (hr) H2O ground : 144-5472

Half-life (hr) soil : 72-240

Henry's Pa m3 /mol: 748-887

Henry's atm m3 /mol: 8.44E-03

ThOD : 3.17

BCF : 3.15-146

log BCF : 1.19-2.67

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Water solubility, 169 mg/l at 25 C

Environmental fate:

Ethylbenzene partitions to air from water and soil, and is degraded in air. Ethylbenzene is volatile and when released will quickly vaporize. Photodegradation is the primary route of removal in the environment. Photodegradation is estimated with a half-life of 1 day. Ethylbenzene is considered inherently biodegradable and removal from water occurs primarily by evaporation but in the summer biodegradation plays a key role in the removal process. Level I and Level III fugacity modeling indicate that partitioning is primarily to the air compartment, 98 and 96%, respectively. Ethylbenzene is inherently biodegradable in water and in soil under aerobic conditions, and not rapidly biodegradable in anaerobic conditions. Ethylbenzene is expected to be moderately adsorbed to soil.

Based on measured data, ethylbenzene is not expected to bioaccumulate (BCF 1.1-15).

Ecotoxicity:

In acute aquatic toxicity testing LC50 values range approximately between 1 and 10 mg/l. In acute aquatic fish tests (fresh water species), the 96-hr LC50 for Pimephales promelas and Oncorhynchus mykiss are 12.1 and 4.2 mg/L, respectively. Data are available in the saltwater species Menidia menidia and give results within the same range as for the fresh water species with a 96-hr LC50 = 5.1 mg/L. In fresh water invertebrate species Daphnia magna and Ceriodaphnia dubia, 48-hr LC50 values were 1.81 and 3.2 mg/L, respectively. Additional data is available in the saltwater species Crangon franciscorum (96-hr LC50 = 0.49 mg/L) and Mysidopsis bahia (96-hr LC50 = 2.6 mg/L). In 96-hr algal toxicity testing, results indicate that ethylbenzene inhibits algae growth in Selenastrum capricornatum at 3.6 mg/L and in Skeletonema costatum at 7.7 mg/L.

■ The material is classified as an ecotoxin* because the Fish LC50 (96 hours) is less than or equal to 0.1 mg/l

* Classification of Substances as Ecotoxic (Dangerous to the Environment)

Appendix 8, Table 1

Compiler's Guide for the Preparation of International Chemical Safety Cards: 1993 Commission of the European Communities.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
n-hexane	LOW		MED	MED
ethylbenzene	LOW	MED	LOW	MED

GESAMP/EHS COMPOSITE LIST - GESAMP Hazard Profiles

Name / Cas No / RTECS No	EHS	TRN	A1a	A1b	A1	A2	B1	B2	C1	C2	C3	D1	D2	D3	E1	E2	E3
-	2271	1990	(4)	(3)	(3)	(R)	(3)	(1)	1	0	(2)	2	2	TCM		FE	3

Legend: EHS=EHS Number (EHS=GESAMP Working Group on the Evaluation of the Hazards of Harmful Substances Carried by Ships) NRT=Net Register Tonnage, A1a=Bioaccumulation log Pow, A1b=Bioaccumulation BCF, A1=Bioaccumulation, A2=Biodegradation, B1=Acuteaquatic toxicity LC/EC1C50 (mg/l), B2=Chronic aquatic toxicity NOEC (mg/l), C1=Acute mammalian oral toxicity LD50 (mg/kg), C2=Acute mammalian dermal toxicity LD50 (mg/kg), C3=Acute mammalian inhalation toxicity LC50 (mg/kg), D1=Skin irritation & corrosion, D2=Eye irritation & corrosion, D3=Long-term health effects, E1=Tainting, E2=Physical effects on wildlife & benthic habitats, E3=Interference with coastal amenities, For column A2: R=Readily biodegradable, NR=Not readily biodegradable. For column D3: C=Carcinogen, M=Mutagenic, R=Reprotoxic, S=Sensitising, A=Aspiration hazard, T=Target organ systemic toxicity, L=Lunginjury, N=Neurotoxic, I=Immunotoxic. For column E1: NT=Not tainting (tested), T=Tainting test positive. For column E2: Fp=Persistent floater, F=Floater, S=Sinking substances. The numerical scales start from 0 (no hazard), while higher numbers reflect increasing hazard. (GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships)

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

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Labels Required: FLAMMABLE LIQUID

HAZCHEM:

3YE (ADG7)

ADG7:

Class or division:	3	Subsidiary risk:	None
UN No.:	1268	UN packing group:	II
Special provisions:	None	Packing Instructions:	None
Notes:	None	Limited quantities:	1 L
Portable tanks and bulk containers - Instructions:	T7	Portable tanks and bulk containers - Special provisions:	TP1; TP8; TP28
Packagings and IBCs - Packing instruction:	P001; IBC02	Packagings and IBCs - Special packing provisions:	None

Shipping Name: PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS,

N.O.S. (contains solvent naphtha)

Land Transport UNDG:

Class or division:	3	Subsidiary risk:	None
UN No.:	1268	UN packing group:	II

Shipping Name: PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS,

N.O.S. (contains solvent naphtha)

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	None
UN/ID Number:	1268	Packing Group:	II
Special provisions:	A3		

Shipping Name: PETROLEUM PRODUCTS, N.O.S.(CONTAINS SOLVENT NAPHTHA)

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	None
UN Number:	1268	Packing Group:	II
EMS Number:	F-E,S-E	Special provisions:	944
Limited Quantities:	1 L	Marine Pollutant:	Not Determined

Shipping Name: PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S.(contains solvent naphtha)

GESAMP hazard profiles for this material can be found in section 12 of the MSDS.

Section 15 - REGULATORY INFORMATION**POISONS SCHEDULE**

S5

REGULATIONS

Regulations for ingredients

solvent naphtha petroleum, light aliphatic (CAS: 64742-89-8) is found on the following regulatory lists;

"Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"

n-hexane (CAS: 110-54-3) is found on the following regulatory lists;

"Australia Exposure Standards","Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia National Pollutant Inventory","IMO MARPOL 73/78 (Annex II) - List of Other Liquid Substances","OECD Representative List of High Production Volume (HPV) Chemicals"

ethylbenzene (CAS: 100-41-4) is found on the following regulatory lists;

"Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - organic compounds)","Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (Aquatic habitat)","Australia - Australian Capital Territory Environment Protection Regulation Ecosystem maintenance - Organic chemicals - Non-pesticide anthropogenic organics","Australia - Australian Capital Territory Environment Protection Regulation Pollutants entering waterways - Domestic water quality","Australia Exposure Standards","Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","Australia National Pollutant Inventory","GESAMP/EHS Composite List - GESAMP Hazard

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Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "OECD Representative List of High Production Volume (HPV) Chemicals", "WHO Guidelines for Drinking-water Quality - Guideline values for chemicals that are of health significance in drinking-water"

No data for GSB Shellite (CW: 23-0290)

Section 16 - OTHER INFORMATION**REPRODUCTIVE HEALTH GUIDELINES**

Ingredient	ORG	UF	Endpoint	CR	Adeq TLV
n-hexane	176 mg/m3	NA	NA	NA	Yes

■ These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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