

KCB WAX & GREASE REMOVER

Hazard Alert Code:
MODERATE

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9716

Issue Date: 16-Dec-2009

CD 2009/3

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

KCB Wax & Grease Remover

SYNONYMS

Prepsolve

PROPER SHIPPING NAME

FLAMMABLE LIQUID, N.O.S.(contains naphtha petroleum, light aromatic solvent)

PRODUCT USE

■ Used according to manufacturer's directions. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation. Used for the removal of dried ink.

SUPPLIER

Company: KCB Sales Pty Ltd

Address:

15 Production Street

Wacol

QLD, 4076






AUS

Telephone: +61 7 3271 2666

Fax: +61 7 3271 3667

Email: sales@kcbsales.com.au

HAZARD RATINGS

	Min	Max
Flammability:	2	
Toxicity:	2	
Body Contact:	2	
Reactivity:	1	
Chronic:	2	



Min/Nil=0
Low=1
Moderate=2
High=3
Extreme=4

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

POISONS SCHEDULE

S5

RISK

- Flammable.
- Harmful by inhalation.
- Irritating to respiratory system and skin.
- Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.
- Possible risk of harm to the unborn child.
- HARMFUL - May cause lung damage if swallowed.
- Repeated exposure may cause skin dryness and cracking.
- Vapours may cause drowsiness and dizziness.
- Skin contact and/or ingestion may produce health damage*.
- Cumulative effects may result following exposure*.

SAFETY

- Do not breathe gas/ fumes/ vapour/ spray.
- Use only in well ventilated areas.
- Keep container in a well ventilated place.
- Avoid exposure - obtain special instructions before use.
- To clean the floor and all objects contaminated by this material use water and detergent.
- Keep container tightly closed.
- This material and its container must be disposed of in a safe way.
- Keep away from food drink and animal feeding stuffs.
- In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.
- If swallowed IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).

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- May produce discomfort of the eyes*.
- Limited evidence of a carcinogenic effect*.
- * (limited evidence).
- Use appropriate container to avoid environment contamination.
- Avoid release to the environment. Refer to special instructions/safety data sheets.
- This material and its container must be disposed of as hazardous waste.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
naphtha petroleum, light aromatic solvent	64742-95-6.	30-60
naphtha petroleum, light aliphatic solvent	64742-89-8.	10-30
xylene	1330-20-7	<10

Section 4 - FIRST AID MEASURES

SWALLOWED

-
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - If pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

-
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ < 50 mm Hg or pCO₂ > 50 mm Hg) should be intubated.

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- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Do not use a water jet to fight fire.

FIRE FIGHTING

-
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

FIRE/EXPLOSION HAZARD

-
- Liquid and vapour are flammable.
- Moderate fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air.
- Moderate explosion hazard when exposed to heat or flame.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

May emit clouds of acrid smoke.

FIRE INCOMPATIBILITY

-
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

*3Y

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

-
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Chemical Class: aromatic hydrocarbons
- For release onto land: recommended sorbents listed in order of priority.

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SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
Feathers - pillow	1	throw	pitchfork	DGC, RT
cross-linked polymer - particulate	2	shovel	shovel	R,W,SS
cross-linked polymer-pillow	2	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	3	shovel	shovel	R, I, P,
treated clay/ treated natural organic - particulate	3	shovel	shovel	R, I
wood fibre - pillow	4	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross-linked polymer - particulate	1	blower	skiploader	R, W, SS
treated clay/ treated natural organic - particulate	2	blower	skiploader	R, I
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	W, SS, DGC
feathers - pillow	3	throw	skiploader	DGC, RT
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC

Legend

DGC: Not effective where ground cover is dense

R: Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL

From IERG (Canada/Australia)

Isolation Distance 25 metres

Downwind Protection Distance 300 metres

IERG Number 14

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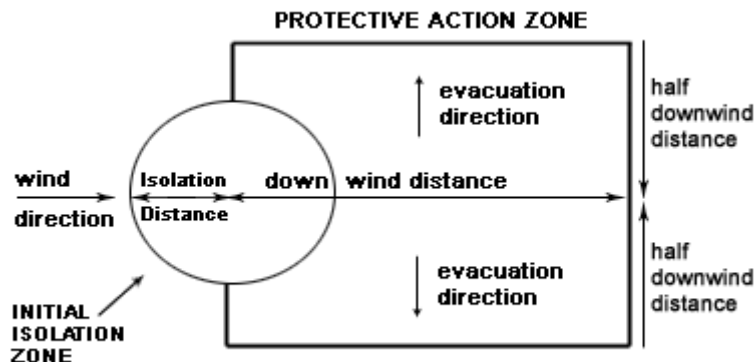
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FOOTNOTES

1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.

2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.

3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.

4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.

5 Guide 128 is taken from the US DOT emergency response guide book.

6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

-
- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Contains low boiling substance:
- Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.
- Check for bulging containers.
- Vent periodically
- Always release caps or seals slowly to ensure slow dissipation of vapours
- DO NOT allow clothing wet with material to stay in contact with skin
- Electrostatic discharge may be generated during pumping - this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec).
- Avoid splash filling.
- Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- Avoid generation of static electricity.
- DO NOT use plastic buckets.
- Earth all lines and equipment.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.

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- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

-
- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
- (i) : Removable head packaging;
- (ii) : Cans with friction closures and
- (iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

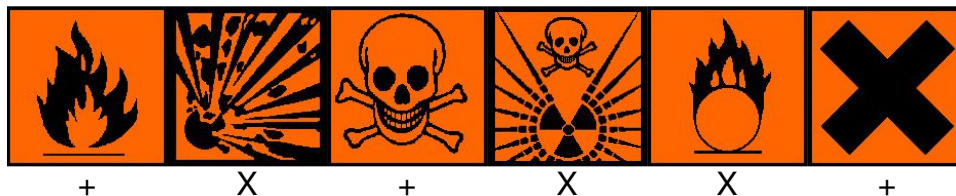
STORAGE INCOMPATIBILITY

-
- Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

- - Store in original containers in approved flammable liquid storage area.
 - Store away from incompatible materials in a cool, dry, well-ventilated area.
 - DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
 - No smoking, naked lights, heat or ignition sources.
 - Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.
 - Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.
 - Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.
 - Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.
 - Keep adsorbents for leaks and spills readily available.
 - Protect containers against physical damage and check regularly for leaks.
 - Observe manufacturer's storing and handling recommendations.
- In addition, for tank storages (where appropriate):
- Store in grounded, properly designed and approved vessels and away from incompatible materials.
 - For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.
 - Storage tanks should be above ground and diked to hold entire contents.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together
O: May be stored together with specific preventions
+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
Australia Exposure Standards	KCB Wax & Grease Remover (Petrol (gasoline))		900						(see Chapter 16)

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EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
xylene		900

MATERIAL DATA

KCB WAX & GREASE REMOVER:

■ Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m³ is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF)

OSF=0.042 (gasoline).

for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

Odour Safety Factor(OSF)

OSF=4 (XYLENE).

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m³ is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF)

OSF=0.042 (gasoline).

REL TWA: 25-100 ppm*, 125 mg/m³* [Various Manufacturers]

CEL TWA: 50 ppm, 125 mg/m³

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Odour Safety Factor (OSF)

OSF=0.042 (gasoline).

for petroleum distillates:

CEL TWA: 500 ppm, 2000 mg/m³ (compare OSHA TWA).

REL TWA: 370 ppm [SHELL]

XYLENE:

■ for xylenes:

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response).

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Odour Safety Factor(OSF)

OSF=4 (XYLENE).

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

PERSONAL PROTECTION



EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]

HANDS/FEET

- - Wear chemical protective gloves, eg. PVC.
 - Wear safety footwear or safety gumboots, eg. Rubber
- Suitability and durability of glove type is dependent on usage. Factors such as:
- frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity,
- are important in the selection of gloves.

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OTHER

-
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

RESPIRATOR

■ Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
10 x ES	A-AUS P	-	A-PAPR-AUS P
20 x ES	-	A-AUS P	-
100 x ES	-	A-2 P	A-PAPR-2 P ^

^ - Full-face.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)

aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
---	----------------------------

direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
--	----------------------------

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear liquid with a characteristic odour; not emulsifiable with water.

PHYSICAL PROPERTIES

Does not mix with water.

Floats on water.

Molecular Weight: Not Available	Boiling Range (°C): 47-196	Melting Range (°C): Not Available
Specific Gravity (water=1): 0.84	Solubility in water (g/L): Immiscible	pH (as supplied): Not Available
pH (1% solution): Not Available	Vapour Pressure (kPa): Not Available	Volatile Component (%vol): >95
Evaporation Rate: Not Available	Relative Vapour Density (air=1): >1	Flash Point (°C): <-30
Lower Explosive Limit (%): Not Available	Upper Explosive Limit (%): Not Available	Autoignition Temp (°C): Not Available

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Decomposition Temp (°C): Not Available State: LIQUID

Viscosity: Not Available

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Accidental ingestion of the material may be damaging to the health of the individual.

Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous. Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, abdominal swelling, unconsciousness and convulsions. Damage to the heart muscle can produce heart beat irregularities, ventricular fibrillation (fatal) and ECG changes. The central nervous system can be depressed. Light species can cause a sharp tingling of the tongue and cause loss of sensation there. Aspiration can cause cough, gagging, pneumonia with swelling and bleeding.

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

EYE

- There is some evidence to suggest that this material can cause eye irritation and damage in some persons.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.

SKIN

- This material can cause inflammation of the skin oncontact in some persons.

The material may accentuate any pre-existing dermatitis condition.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects.

Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Aromatic hydrocarbons may produce sensitivity and redness of the skin. They are not likely to be absorbed into the body through the skin but branched species are more likely to.

INHALED

- Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Inhalation hazard is increased at higher temperatures.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Massive exposures can lead to severe central nervous system depression, deep coma and death. Convulsions can occur due to brain irritation and/or lack of oxygen. Permanent scarring may occur, with epileptic seizures and brain bleeds occurring months after exposure. Respiratory system effects include inflammation of the lungs with oedema and bleeding. Lighter species mainly cause kidney and nerve damage; the heavier paraffins and olefins are especially irritant to the respiratory system. Alkenes produce pulmonary oedema at high concentrations. Liquid paraffins may produce sensation loss and depressant actions leading to weakness, dizziness, slow and shallow respiration, unconsciousness, convulsions and death. C5-7 paraffins may also produce multiple nerve damage. Aromatic hydrocarbons accumulate in lipid rich tissues (typically the brain, spinal cord and peripheral nerves) and may produce functional impairment manifested by nonspecific symptoms such as nausea, weakness, fatigue, vertigo; severe exposures may produce inebriation or unconsciousness. Many of the petroleum hydrocarbons can sensitise the heart and may cause ventricular fibrillation, leading to death.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local

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bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

Xylene is a central nervous system depressant.

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing.

Before starting consider control of exposure by mechanical ventilation.

CHRONIC HEALTH EFFECTS

■ Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Chronic exposure to lighter hydrocarbons can cause nerve damage, peripheral neuropathy, bone marrow dysfunction and psychiatric disorders as well as damage the liver and kidneys.

Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity. Exposure to xylene has been associated with increased rates of blood cancer, but this may be complicated by exposure to other substances, including benzene. Animal testing found no evidence of cancer-causing activity.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 5000 mg/kg *

Inhalation (rat) LC50: 3670 ppm/8 h *

Inhalation (rat) TClO: 1320 ppm/6h/90D-I

IRRITATION

Nil Reported

■ Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

* [Devoe]

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

■ Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

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XYLENE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

Oral (human) LDLo: 50 mg/kg	Skin (rabbit):500 mg/24h Moderate
Oral (rat) LD50: 4300 mg/kg	Eye (human): 200 ppm Irritant
Inhalation (human) TCLo: 200 ppm	Eye (rabbit): 87 mg Mild
Inhalation (man) LCLo: 10000 ppm/6h	Eye (rabbit): 5 mg/24h SEVERE
Inhalation (rat) LC50: 5000 ppm/4h	
Oral (Human) LD: 50 mg/kg	
Inhalation (Human) TCLo: 200 ppm/4h	
Intraperitoneal (Rat) LD50: 2459 mg/kg	
Subcutaneous (Rat) LD50: 1700 mg/kg	
Oral (Mouse) LD50: 2119 mg/kg	
Intraperitoneal (Mouse) LD50: 1548 mg/kg	
Intravenous (Rabbit) LD: 129 mg/kg	
Inhalation (Guinea) pig: LC 450 ppm/4h	

■ The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Reproductive effector in rats

CARCINOGEN

Gasoline (NB: Overall evaluation upgraded from 3 to 2B with supporting evidence from other relevant data)

International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs Group 2B

Petroleum solvents

International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs Group 3

Xylenes

International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs Group 3

REPROTOXIN

xylene ILO Chemicals in the electronics industry that have toxic effects on reproduction

Reduced fertility or sterility

Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

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XYLENE:

■ For xylenes :

log Koc : 2.05-3.08

Koc : 25.4-204

Half-life (hr) air : 0.24-42

Half-life (hr) H₂O surface water : 24-672

Half-life (hr) H₂O ground : 336-8640

Half-life (hr) soil : 52-672

Henry's Pa m³ /mol: 637-879

Henry's atm m³ /mol: 7.68E-03

BOD 5 if unstated: 1.4,1%

COD : 2.56,13%

ThOD : 3.125

BCF : 23

log BCF : 1.17-2.41

Environmental Fate

Terrestrial fate:: Measured Koc values of 166 and 182, indicate that 3-xylene is expected to have moderate mobility in soil. Volatilisation of p-xylene is expected to be important from moist soil surfaces given a measured Henry's Law constant of 7.18x10⁻³ atm-cu m/mole. The potential for volatilisation of 3-xylene from dry soil surfaces may exist based on a measured vapor pressure of 8.29 mm Hg. p-Xylene may be degraded during its passage through soil). The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been

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acclimated. p-Xylene, present in soil samples contaminated with jet fuel, was completely degraded aerobically within 5 days. In aquifer studies under anaerobic conditions, p-xylene was degraded, usually within several weeks, with the production of 3-methylbenzylsuccinic acid, 3-methylbenzylsuccinic acid, 3-methylbenzoate, and 3-methylbenzaldehyde as metabolites.

Aquatic fate: Koc values indicate that p-xylene may adsorb to suspended solids and sediment in water. p-Xylene is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. BCF values of 14.8, 23.4, and 6, measured in goldfish, eels, and clams, respectively, indicate that bioconcentration in aquatic organisms is low. p-Xylene in water with added humic substances was 50% degraded following 3 hours irradiation suggesting that indirect photooxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. Although p-xylene is biodegradable and has been observed to degrade in pond water, there are insufficient data to assess the rate of this process in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater in several studies; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high.

Atmospheric fate:

Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere primarily by reaction with photochemically-produced hydroxyl radicals, with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylenes' susceptibility to photochemical oxidation in the troposphere is to the extent that they may contribute to photochemical smog formation.

According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere and from its vapour pressure, p-xylene, is expected to exist solely as a vapour in the ambient atmosphere. Vapour-phase p-xylene is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 16 hours. A half-life of 1.0 hr in summer and 10 hr in winter was measured for the reaction of p-xylene with photochemically-produced hydroxyl radicals. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers, with loss rates varying from 9-42% per hr. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzyl nitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, 2,6-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Ecotoxicity:

for xylenes

Fish LC50 (96 h) Pimephales promelas 13.4 mg/l; Oncorhynchus mykiss 8.05 mg/l; Lepomis macrochirus 16.1 mg/l (all flow through values); Pimephales promelas 26.7 (static)

Daphnia EC50 948 h): 3.83 mg/l

Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/l

Gammarus lacustris LC50 (48 h): 0.6 mg/l.

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XYLENE:

■ DO NOT discharge into sewer or waterways.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

■ For hydrocarbons:

Environmental fate:

The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor. Marine sediments may be either aerobic or anaerobic. The material, in probability, is biodegradable, under aerobic conditions (isomerised olefins and alkenes show variable results). Evidence also suggests that the hydrocarbons may be degradable under anaerobic conditions although such degradation in benthic sediments may be a relatively slow process.

Under aerobic conditions hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes they produce water, methane and carbon dioxide.

Alkenes have low log octanol/water partition coefficients (Kow) of about 1 and estimated bioconcentration factors (BCF) of about 10; aromatics have intermediate values (log Kow values of 2-3 and BCF values of 20-200), while C5 and greater alkanes have fairly high values (log Kow values of about 3-4.5 and BCF values of 100-1,500)

The estimated volatilisation half-lives for alkanes and benzene, toluene, ethylbenzene, xylene (BTEX) components were predicted as 7 days in ponds, 1.5 days in rivers, and 6 days in lakes. The volatilisation rate of naphthalene and its substituted derivatives were estimated to be slower

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialised hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs.

Atmospheric fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less. Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially

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susceptible to direct photolysis.

Ecotoxicity:

Based on test results, as well as theoretical considerations, the potential for bioaccumulation may be high. Toxic effects are often observed in species such as blue mussel, daphnia, freshwater green algae, marine copepods and amphipods.

The values of log Kow for individual hydrocarbons increase with increasing carbon number within homologous series of generic types. Quantitative structure activity relationships (QSAR), relating log Kow values of single hydrocarbons to toxicity, show that water solubility decreases more rapidly with increasing Kow than does the concentration causing effects. This relationship varies somewhat with species of hydrocarbon, but it follows that there is a log Kow limit for hydrocarbons, above which, they will not exhibit acute toxicity; this limit is at a log Kow value of about 4 to 5. It has been confirmed experimentally that for fish and invertebrates, paraffinic hydrocarbons with a carbon number of 10 or higher (log Kow >5) show no acute toxicity and that alkylbenzenes with a carbon number of 14 or greater (log Kow >5) similarly show no acute toxicity. QSAR equations for chronic toxicity also suggest that there should be a point where hydrocarbons with high log Kow values become so insoluble in water that they will not cause chronic toxicity, that is, that there is also a solubility cut-off for chronic toxicity. Thus, paraffinic hydrocarbons with carbon numbers of greater than 14 (log Kow >7.3) should show no measurable chronic toxicity.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

■ Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

■ For petroleum derivatives:

Chemical analysis for all individual compounds in a petroleum bulk product released to the environment is generally unrealistic due to the complexity of these mixtures and the laboratory expense. Determining the chemical composition of a petroleum release is further complicated by hydrodynamic, abiotic, and biotic processes that act on the release to change the chemical character.

The longer the release is exposed to the environment, the greater the change in chemical character and the harder it is to obtain accurate analytical results reflecting the identity of the release. After extensive weathering, detailed knowledge of the original bulk product is often less valuable than current site-specific information on a more focused set of hydrocarbon components. Health assessment efforts are frequently frustrated by three primary problems: (1) the inability to identify and quantify the individual compounds released to the environment as a consequence of a petroleum spill; (2) the lack of information characterizing the fate of the individual compounds in petroleum mixtures; and (3) the lack of specific health guidance values for the majority of chemicals present in petroleum products. To define the public health implications associated with exposure to petroleum hydrocarbons, it is necessary to have a basic understanding of petroleum properties, compositions, and the physical, chemical, biological, and toxicological properties of the compounds most often identified as the key chemicals of concern.

Environmental fate:

Petroleum products released to the environment migrate through soil via two general pathways: (1) as bulk oil flow infiltrating the soil under the forces of gravity and capillary action, and (2) as individual compounds separating from the bulk petroleum mixture and dissolving in air or water. When bulk oil flow occurs, it results in little or no separation of the individual compounds from the product mixture and the infiltration rate is usually fast relative to the dissolution rate. Many compounds that are insoluble and immobile in water are soluble in bulk oil and will migrate along with the bulk oil flow. Factors affecting the rate of bulk oil infiltration include soil moisture content, vegetation, terrain, climate, rate of release (e.g., catastrophic versus slow leakage), soil particle size (e.g., sand versus clay), and oil viscosity (e.g., gasoline versus motor oil).

As bulk oil migrates through the soil column, a small amount of the product mass is retained by soil particles. The bulk product retained by the soil particles is known as "residual saturation".

Depending upon the persistence of the bulk oil, residual saturation can potentially reside in the soil for years. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. When the amount of product released to the environment is small relative to the volume of available soil, all of the product is converted to residual saturation and downward migration of the bulk product usually ceases prior to affecting groundwater resources. Adverse impacts to groundwater may still occur if rain water infiltrates through soil containing residual saturation and initiates the downward migration of individual compounds. When the amount of product released is large relative to the volume of available soil, the downward migration of bulk product ceases as water-saturated pore spaces are encountered. If the density of the bulk product is less than that of water, the product tends to "float" along the interface between the water saturated and unsaturated zones and spread horizontally in a pancake-like layer, usually in the direction of groundwater flow. Almost all motor and heating oils are less dense than water. If the density of the bulk product is greater than that of water, the product will continue to migrate downward through the water table aquifer under the continued influence of gravity. Downward migration ceases when the product is converted to residual saturation or when an impermeable surface is encountered.

As the bulk product migrates through the soil column, individual compounds may separate from the mixture and migrate independently. Chemical transport properties such as volatility, solubility, and sorption potential are often used to evaluate and predict which compounds will likely separate from the mixture. Since petroleum products are complex mixtures of hundreds of compounds, the compounds characterized by relatively high vapor pressures tend to volatilise and enter the vapor phase. The exact composition of these vapors depends on the composition of the original product. Using gasoline as an example, compounds such as butane, propane, benzene, toluene, ethylbenzene and xylene are preferentially volatilised. Because volatility represents transfer of the compound from the product or liquid phase to the air phase, it is expected that the concentration of that compound in the product or liquid phase will decrease as the concentration in the air phase increases.

In general, compounds having a vapor pressure in excess of 10-2 mm Hg are more likely to be present in the air phase than in the liquid phase. Compounds characterized by vapor pressures less than 10-7 mm Hg are more likely to be associated with the liquid phase. Compounds possessing vapor pressures that are less than 10-2 mm Hg, but greater than 10-7 mm Hg, will have a tendency to exist in both the air and the liquid phases.

Lighter petroleum products such as gasoline contain constituents with higher water solubility and volatility and lower sorption potential than heavier petroleum products such as fuel oil.

Data compiled from gasoline spills and laboratory studies indicate that these light-fraction hydrocarbons tend to migrate readily through soil, potentially threatening or affecting groundwater supplies. In contrast, petroleum products with heavier molecular weight constituents, such as fuel oil, are generally more persistent in soils, due to their relatively low water solubility and volatility and high sorption capacity. Solubility generally decreases with increasing molecular weight of the hydrocarbon compounds. For

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compounds having similar molecular weights, the aromatic hydrocarbons are more water soluble and mobile in water than the aliphatic hydrocarbons and branched aliphatics are less water-soluble than straight-chained aliphatics. Aromatic compounds in petroleum fuels may comprise as much as 50% by weight; aromatic compounds in the C6-C13, range made up approximately 95% of the compounds dissolved in water.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialized hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. A large proportion of the water-soluble fraction of the petroleum product may be degraded as the compounds go into solution. As a result, the remaining product may become enriched in the alicyclics, the highly branched aliphatics, and PAHs with many fused rings.

In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. Anaerobic decomposition of petroleum hydrocarbons leads to extremely low rates of degradation. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. The moisture content of the contaminated soil will affect biodegradation of oils due to dissolution of the residual compounds, dispersive actions, and the need for microbial metabolism to sustain high activity. The moisture content in soil affects microbial locomotion, solute diffusion, substrate supply, and the removal of metabolic by-products. Biodegradation rates in soils are also affected by the volume of product released to the environment. At concentrations of 0.5% of oil by volume, the degradation rate in soil is fairly independent of oil concentrations. However, as oil concentration rises, the first order degradation rate decreases and the oil degradation half-life increases. Ultimately, when the oil reaches saturation conditions in the soil (i.e., 30-50% oil), biodegradation virtually ceases.

Excessive moisture will limit the gaseous supply of oxygen for enhanced decomposition of petroleum hydrocarbons. Most studies indicate that optimum moisture content is within 50-70% of the water holding capacity.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs. The presence of oil should increase soil temperature, particularly at the surface. The darker color increases the heat capacity by adsorbing more radiation. The optimal temperature for biodegradation to occur ranges from 18 C to 30 C. Minimum rates would be expected at 5 C or lower.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

KCB WAX & GREASE REMOVER:

Marine Pollutant:

Not Determined

- Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

- Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus [851]. For example, there is an increase in toxicity as alkylation of the naphthalene structure increases. The order of most toxic to least in a study using grass shrimp (*Palaemonetes pugio*) and brown shrimp (*Penaeus aztecus*) was dimethylnaphthalenes > methyl-naphthalenes > naphthalenes. Studies conclude that the toxicity of an oil appears to be a function of its di-aromatic and tri-aromatic hydrocarbons, which includes three-ring hydrocarbons such as phenanthrene.

The heavier (4-, 5-, and 6-ring) PAHs are more persistent than the lighter (2- and 3-ring) PAHs and tend to have greater carcinogenic and other chronic impact potential. PAHs in general are more frequently associated with chronic risks. These risks include cancer and often are the result of exposures to complex mixtures of chronic-risk aromatics (such as PAHs, alkyl PAHs, benzenes, and alkyl benzenes), rather than exposures to low levels of a single compound.

Anthracene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Benchmarks developed in the absence of UV light may be under-protective, and biological resources in strong sunlight are at more risk than those that are not.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

h

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT:

XYLENE:

■ Fish LC50 (96hr.) (mg/l):	13.5
■ BCF<100:	2.14- 2.20
■ log Kow (Prager 1995):	3.12- 3.20
■ Half- life Soil - High (hours):	672
■ Half- life Soil - Low (hours):	168
■ Half- life Air - High (hours):	44
■ Half- life Air - Low (hours):	2.6
■ Half- life Surface water - High (hours):	672
■ Half- life Surface water - Low (hours):	168
■ Half- life Ground water - High (hours):	8640

KCB WAX & GREASE REMOVER

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■ Half- life Ground water - Low (hours):	336
■ Aqueous biodegradation - Aerobic - High (hours):	672
■ Aqueous biodegradation - Aerobic - Low (hours):	168
■ Aqueous biodegradation - Anaerobic - High (hours):	8640
■ Aqueous biodegradation - Anaerobic - Low (hours):	4320
■ Photolysis maximum light absorption - High (nano- m):	269.5
■ Photolysis maximum light absorption - Low (nano- m):	265
■ Photooxidation half- life water - High (hours):	2.70E+08
■ Photooxidation half- life water - Low (hours):	3.90E+05
■ Photooxidation half- life air - High (hours):	44
■ Photooxidation half- life air - Low (hours):	2.6
■ Harmful to aquatic organisms.	

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
KCB Wax & Grease Remover naphtha petroleum, light aromatic solvent naphtha petroleum, light aliphatic solvent xylene		No data		
		No data		
		No data		
	LOW	LOW	LOW	

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction,
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: Burial in a licenced land-fill or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

KCB WAX & GREASE REMOVER

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Labels Required: FLAMMABLE LIQUID

HAZCHEM: ●3Y (ADG7)

ADG7:

Class or division:	3	Subsidiary risk:	None
UN No.:	1993	UN packing group:	III
Special provisions:	223, 274	Packing Instructions:	None
Notes:	None	Limited quantities:	5 L
Portable tanks and bulk containers - Instructions:	T4	Portable tanks and bulk containers - Special provisions:	TP1, TP29
Packagings and IBCs - Packing instruction:	P001, IBC03, LP01	Packagings and IBCs - Special packing provisions:	None

Shipping Name: FLAMMABLE LIQUID, N.O.S. (contains naphtha petroleum, light aromatic solvent)

Land Transport UNDG:

Class or division:	3	Subsidiary risk:	None
UN No.:	1993	UN packing group:	III

Shipping Name: FLAMMABLE LIQUID, N.O.S. (contains naphtha petroleum, light aromatic solvent)

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	☐
UN/ID Number:	1993	Packing Group:	III
Special provisions:	A3		

Shipping Name: FLAMMABLE LIQUID, N.O.S. *(CONTAINS NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT)

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	None
UN Number:	1993	Packing Group:	III
EMS Number:	F-E,S-E	Special provisions:	223 274 330 944 955
Limited Quantities:	5 L	Marine Pollutant:	Not Determined

Shipping Name: FLAMMABLE LIQUID, N.O.S.(contains naphtha petroleum, light aromatic solvent)

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE

S5

REGULATIONS

Regulations for ingredients

naphtha petroleum, light aromatic solvent (CAS: 64742-95-6) is found on the following regulatory lists;

"Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"

naphtha petroleum, light aliphatic solvent (CAS: 64742-89-8) is found on the following regulatory lists;

"Australia Hazardous Substances","Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"

xylene (CAS: 1330-20-7) is found on the following regulatory lists;

"Australia High Volume Industrial Chemical List (HVICL)","Australia Inventory of Chemical Substances (AICS)","International Council of Chemical Associations (ICCA) - High Production Volume List","OECD Representative List of High Production Volume (HPV) Chemicals"

No data for KCB Wax & Grease Remover (CW: 21-9716)

KCB WAX & GREASE REMOVER

Hazard Alert Code:
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Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

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Section 16 - OTHER INFORMATION

REPRODUCTIVE HEALTH GUIDELINES

■ Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional standard. These have been established after a literature search for reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

Ingredient	ORG	UF	Endpoint	CR	Adeq TLV
naphtha petroleum, light aromatic solvent	12 mg/m3	100	D	NA	-
xylene	1.5 mg/m3	10	D	NA	-

■ These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996).

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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