

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

KCB Gun Wash

SYNONYMS

"Gun cleaner."

PROPER SHIPPING NAME

PAINT

PRODUCT USE

■ Used according to manufacturer's directions. Spray gun cleaner.

SUPPLIER

Company: KCB Sales Pty Ltd

Address:

15 Production Street

Wacol

QLD, 4076

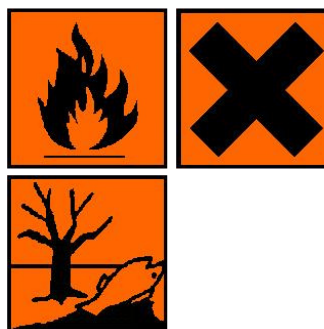
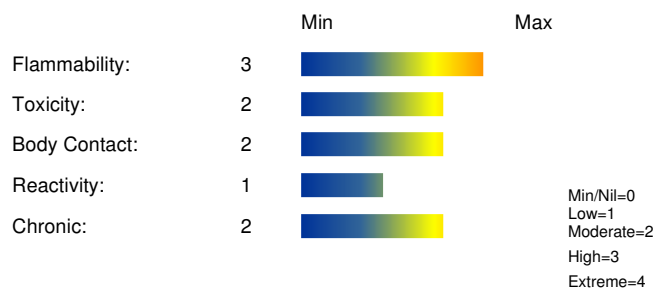
AUS

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HAZARD RATINGS



Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

POISONS SCHEDULE

S5

RISK

- Highly flammable.
- Harmful by inhalation in contact with skin and if swallowed.
- Irritating to eyes and respiratory system.
- Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.
- Possible risk of harm to the unborn child.
- HARMFUL - May cause lung damage if swallowed.
- Repeated exposure may cause skin dryness and cracking.
- Vapours may cause drowsiness and dizziness.
- Cumulative effects may result following exposure*.
- May produce skin discomfort*.

SAFETY

- Keep away from sources of ignition. No smoking.
- Do not breathe gas/ fumes/ vapour/ spray.
- Use only in well ventilated areas.
- Keep container in a well ventilated place.
- Avoid exposure - obtain special instructions before use.
- To clean the floor and all objects contaminated by this material use water and detergent.
- Keep container tightly closed.
- This material and its container must be disposed of in a safe way.
- Keep away from food drink and animal feeding stuffs.
- In case of contact with eyes rinse with plenty of water and contact Doctor or Poisons Information Centre.

KCB GUN WASH

Hazard Alert Code:
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Chemwatch Material Safety Data Sheet (REVIEW)

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CD 2009/3

- Limited evidence of a carcinogenic effect*.

* (limited evidence).

- If swallowed IMMEDIATELY contact Doctor or Poisons Information Centre (show this container or label).
- Use appropriate container to avoid environment contamination.
- Avoid release to the environment. Refer to special instructions/safety data sheets.
- This material and its container must be disposed of as hazardous waste.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
cyclohexanone	108-94-1	30-60
methyl ethyl ketone	78-93-3	10-~30
naphtha petroleum, light aromatic solvent	64742-95-6.	10-~30

Section 4 - FIRST AID MEASURES

SWALLOWED

-
- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.
- Avoid giving milk or oils.
- Avoid giving alcohol.
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - If pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

-
- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor, without delay.

NOTES TO PHYSICIAN

- Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:
 - Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
 - Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
 - Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
 - A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

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CD 2009/3

presence of pneumothorax.

- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically.
for simple ketones:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Consider intubation at first sign of upper airway obstruction resulting from oedema.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

-
- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

FIRE FIGHTING

-
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover.
- If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control the fire and cool adjacent area.
- Avoid spraying water onto liquid pools.
- Do not approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.

FIRE/EXPLOSION HAZARD

■

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include: carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY

-
- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES

EMERGENCY PROCEDURES

MINOR SPILLS

-
- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

■ Chemical Class: ketones

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
LAND SPILL - SMALL				
cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R, I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pitchfork	R, P, DGC, RT
LAND SPILL - MEDIUM				
cross-linked polymer - particulate	1	blower	skiploader	R, W, SS
cross-linked polymer - pillow	2	throw	skiploader	R, DGC, RT
sorbent clay - particulate	3	blower	skiploader	R, I, P
polypropylene - particulate	3	blower	skiploader	R, SS, DGC
expanded mineral - particulate	4	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	4	throw	skiploader	DGC, RT

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT: Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

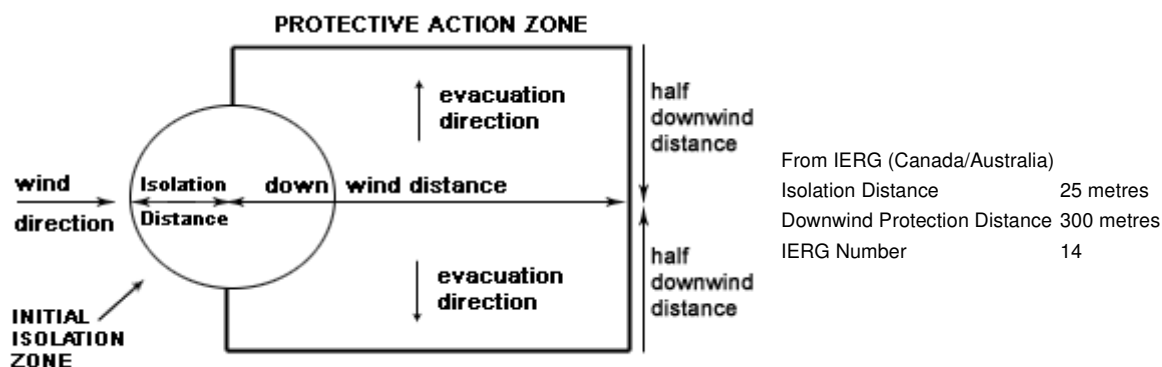
Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

PROTECTIVE ACTIONS FOR SPILL



FOOTNOTES

- 1 PROTECTIVE ACTION ZONE is defined as the area in which people are at risk of harmful exposure. This zone assumes that random changes in wind direction confines the vapour plume to an area within 30 degrees on either side of the predominant wind direction, resulting in a crosswind protective action distance equal to the downwind protective action distance.
- 2 PROTECTIVE ACTIONS should be initiated to the extent possible, beginning with those closest to the spill and working away from the site in the downwind direction. Within the protective action zone a level of vapour concentration may exist resulting in nearly all unprotected persons becoming incapacitated and unable to take protective action and/or incurring serious or irreversible health effects.
- 3 INITIAL ISOLATION ZONE is determined as an area, including upwind of the incident, within which a high probability of localised wind reversal may expose nearly all persons without appropriate protection to life-threatening concentrations of the material.
- 4 SMALL SPILLS involve a leaking package of 200 litres (55 US gallons) or less, such as a drum (jerrican or box with inner containers). Larger packages leaking less than 200 litres and compressed gas leaking from a small cylinder are also considered "small spills". LARGE SPILLS involve many small leaking packages or a leaking package of greater than 200 litres, such as a cargo tank, portable tank or a "one-tonne" compressed gas cylinder.
- 5 Guide 128 is taken from the US DOT emergency response guide book.
- 6 IERG information is derived from CANUTEC - Transport Canada.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- DO NOT allow clothing wet with material to stay in contact with skin
- Electrostatic discharge may be generated during pumping - this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (≤ 1 m/sec until fill pipe submerged to twice its diameter, then ≤ 7 m/sec).
- Avoid splash filling.
- Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke.
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets.
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling.
- Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storing and handling recommendations.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

SUITABLE CONTAINER

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
- (i) : Removable head packaging;
- (ii) : Cans with friction closures and
- (iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

STORAGE INCOMPATIBILITY

- Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



X: Must not be stored together

O: May be stored together with specific preventions

+: May be stored together

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
Australia Exposure Standards	cyclohexanone (Cyclohexanone)	25	100						Sk
Australia Exposure Standards	methyl ethyl ketone (Methyl ethyl ketone (MEK))	150	445	300	890				
Australia Exposure Standards	naphtha petroleum, light aromatic solvent (Petrol (gasoline))		900						(see Chapter 16)

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m3)	Revised IDLH Value (ppm)
cyclohexanone		700
methyl ethyl ketone		3,000 [Unch]

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

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CD 2009/3

MATERIAL DATA

KCB GUN WASH:

■ For cyclohexanone

Odour Threshold Value: 0.12 ppm (detection and recognition)

Exposure at the TLV-TWA produces minimal irritation and this limit is significantly lower than the concentration reported to just induce demonstrable changes in the liver and kidneys of rabbits repeatedly exposed to the substance (190 ppm).

Odour Safety Factor (OSF)

OSF=28 (CYCLOHEXANONE).

For methyl ethyl ketone:

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition) 25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

Odour Safety Factor(OSF)

OSF=28 (METHYL ETHYL KETONE).

CYCLOHEXANONE:

■ For cyclohexanone

Odour Threshold Value: 0.12 ppm (detection and recognition)

Exposure at the TLV-TWA produces minimal irritation and this limit is significantly lower than the concentration reported to just induce demonstrable changes in the liver and kidneys of rabbits repeatedly exposed to the substance (190 ppm).

Odour Safety Factor (OSF)

OSF=28 (CYCLOHEXANONE).

Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

Class	OSF	Description
A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

METHYL ETHYL KETONE:

■ Exposed individuals are reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class A or B.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

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A	550	Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
B	26-550	As "A" for 50-90% of persons being distracted
C	1-26	As "A" for less than 50% of persons being distracted
D	0.18-1	10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
E	<0.18	As "D" for less than 10% of persons aware of being tested

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition)

25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

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CD 2009/3

Irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- cause inflammation
- cause increased susceptibility to other irritants and infectious agents
- lead to permanent injury or dysfunction
- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

Odour threshold: 0.25 ppm.

The TLV-TWA is protective against ocular and upper respiratory tract irritation and is recommended for bulk handling of gasoline based on calculations of hydrocarbon content of gasoline vapour. A STEL is recommended to prevent mucous membrane and ocular irritation and prevention of acute depression of the central nervous system. Because of the wide variation in molecular weights of its components, the conversion of ppm to mg/m³ is approximate. Sweden recommends hexane type limits of 100 ppm and heptane and octane type limits of 300 ppm. Germany does not assign a value because of the widely differing compositions and resultant differences in toxic properties.

Odour Safety Factor (OSF)

OSF=0.042 (gasoline).

REL TWA: 25-100 ppm*, 125 mg/m³* [Various Manufacturers]

CEL TWA: 50 ppm, 125 mg/m³

PERSONAL PROTECTION



EYE

-
- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]

HANDS/FEET

- - Wear chemical protective gloves, eg. PVC.
 - Wear safety footwear or safety gumboots, eg. Rubber
- Suitability and durability of glove type is dependent on usage. Factors such as:
- frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity,
- are important in the selection of gloves.

OTHER

-
- Overalls.
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Eyewash unit.
- Ensure there is ready access to a safety shower.
- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets), non sparking safety footwear.

RESPIRATOR

■ Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half-face Respirator	Full-Face Respirator
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KCB GUN WASH

Hazard Alert Code:
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1000	10	A-AUS	-
1000	50	-	A-AUS
5000	50	Airline *	-
5000	100	-	A-2
10000	100	-	A-3
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand.

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)

aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
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direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
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Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Clear liquid with a characteristic odour; not miscible with water.

PHYSICAL PROPERTIES

Liquid.

Does not mix with water.

Floats on water.

Molecular Weight: Not Available	Boiling Range (°C): 79-135	Melting Range (°C): Not Available
Specific Gravity (water=1): 0.83	Solubility in water (g/L): Immiscible	pH (as supplied): Not Available
pH (1% solution): Not Available	Vapour Pressure (kPa): Not Available	Volatile Component (%vol): >95
Evaporation Rate: Not Available	Relative Vapour Density (air=1): Not Available	Flash Point (°C): -6
Lower Explosive Limit (%): Not Available	Upper Explosive Limit (%): Not Available	Autoignition Temp (°C): Not Available
Decomposition Temp (°C): Not Available	State: Liquid	Viscosity: Not Available

Material	Value
log Kow	0.26-0.69
log Kow	0.26-0.69

Section 10 - CHEMICAL STABILITY

CONDITIONS CONTRIBUTING TO INSTABILITY

-
- Presence of incompatible materials.

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

EYE

■ There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

Undiluted cyclohexanone placed in the eyes of rabbits produced marked irritation and some corneal injury.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.

SKIN

■ Skin contact with the material may be harmful; systemic effects may result following absorption.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Open cuts, abraded or irritated skin should not be exposed to this material.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Aromatic hydrocarbons may produce sensitivity and redness of the skin. They are not likely to be absorbed into the body through the skin but branched species are more likely to.

INHALED

■ Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Cyclohexanone vapour irritates the nose, throat and eyes at concentrations of 50 ppm.

Histological examination of the lungs of mice that had been exposed at 4730 ppm of cyclohexanone for two hours showed congestion, oedema and focal to diffuse haemorrhage of the lung parenchyma. A 6 hour exposure of guinea pigs at 4000 ppm resulted in narcosis, hypothermia, and decreased respiration. Recovery from narcosis was slow and 3 out of 10 guinea pigs originally exposed, died within 4 days of the exposure.

Rabbits exposed at 190 ppm for 50 daily, 6 hour exposures showed barely demonstrable degenerative changes in liver and kidney. Similar exposures at 309 ppm produced slight conjunctival irritation, at 1414 ppm lethargy and at 3082 ppm, incoordination, salivation, laboured breathing, narcosis and death.

Inhalation hazard is increased at higher temperatures.

Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Easy odour recognition and irritant properties of methyl ethyl ketone means that high vapour levels are readily detected and should be avoided by application of control measures; however odour fatigue may occur with loss of warning of exposure.

Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing. Some ketones can cause multiple nerve disorders, inducing "pins and needles" and weakness in the limbs.

CHRONIC HEALTH EFFECTS

■ Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.

Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.

Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Long term cyclohexanone exposure may cause liver and kidney changes. Clouding of the eye lens and cataract development may occur. Avoid all exposure in pregnancy, cyclohexanone may cause birth defects.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS].

TOXICITY AND IRRITATION

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

■ Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Cyclohexanone:

Acute toxicity: Cyclohexanone exhibits low to slight acute toxicity by the oral and inhalation routes and is moderately toxic by the dermal route. It is an eye and skin irritant; however, it did not induce skin sensitisation.

There has been no consistent indication that cyclohexanone causes neurotoxicity, although signs of CNS depression were noted at doses near the LD50. Therefore, this material could not be classified regarding its potential neurotoxicity to humans.

Repeat dose toxicity: Upon repeated administration to rats in drinking water, the NOAEL was 4700 ppm after 25 weeks and the LOAEL was 3300 ppm after 2 years. Effects at higher concentrations were primarily body weight decreases. The NOAEL in published repeated dose inhalation studies was 100-190 ppm. Those values were based on either gray mottling of the lungs or ocular irritation and degenerative changes in the liver and kidney at higher concentrations. However, the NOAEL in those studies was not confirmed in more conclusive and GLP inhalation studies for reproductive and developmental effects (NOAEL = 650-1000 ppm).

Genotoxicity: The majority of the experimental evidence indicates that cyclohexanone is not genotoxic, and this material was not considered to be carcinogenic in mice or rats following two years of exposure via the drinking water.

Reproductive toxicity: In a two-generation reproduction study, decreased fertility was observed in rats exposed via inhalation at 1400 ppm but not at 500 ppm; however, the effect was found to be reversible following a post-exposure recovery period. The NOAEL of 500 ppm for this reproductive effect is 1000 times greater than the highest occupational personal monitoring value (0.5 ppm) reported.

Developmental toxicity: Developmental studies indicate that foetal toxicity was present only at concentrations which were maternally toxic, and no malformations were detected.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Methyl ethyl ketone is considered to have a low order of toxicity; however methyl ethyl ketone is often used in combination with other solvents and the toxic effects of the mix may be greater than either solvent alone. Combinations of n-hexane with methyl ethyl ketone and also methyl n-butyl ketone with methyl ethyl ketone show increase in peripheral neuropathy, a progressive disorder of nerves of extremities.

Combinations with chloroform also show increase in toxicity.

CYCLOHEXANONE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Oral (rat) LD50: 1535 mg/kg

Inhalation (human) TClO: 75 ppm

Inhalation (rat) LC50: 8000 ppm/4h

Dermal (rabbit) LD50: 948 mg/kg

IRRITATION

Skin (rabbit): 500 mg(open) Mild

Eye (human): 75 ppm

Eye (rabbit): 0.25 mg/24h SEVERE

Eye (rabbit): 4.74 mg/kg SEVERE

■ Cyclohexanone:

Acute toxicity: Cyclohexanone exhibits low to slight acute toxicity by the oral and inhalation routes and is moderately toxic by the dermal route. It is an eye and skin irritant; however, it did not induce skin sensitisation.

There has been no consistent indication that cyclohexanone causes neurotoxicity, although signs of CNS depression were noted at doses near the LD50. Therefore, this material could not be classified regarding its potential neurotoxicity to humans.

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Genotoxicity: The majority of the experimental evidence indicates that cyclohexanone is not genotoxic, and this material was not considered to be carcinogenic in mice or rats following two years of exposure via the drinking water.

Reproductive toxicity: In a two-generation reproduction study, decreased fertility was observed in rats exposed via inhalation at 1400 ppm but not at 500 ppm; however, the effect was found to be reversible following a post-exposure recovery period. The NOAEL of 500 ppm for this reproductive effect is 1000 times greater than the highest occupational personal monitoring value (0.5 ppm) reported.

Developmental toxicity: Developmental studies indicate that foetal toxicity was present only at concentrations which were maternally toxic, and no malformations were detected.

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The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

METHYL ETHYL KETONE:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

Oral (rat) LD50: 2737 mg/kg	Eye (human): 350 ppm -Irritant
Inhalation (human) TClO: 100 ppm/5 m	Eye (rabbit): 80 mg - Irritant
Inhalation (rat) LD50: 23500 mg/m ³ /8 hr	Skin (rabbit): 402 mg/24 hr - Mild
Dermal (rabbit) LD50: 6480 mg/kg	Skin (rabbit):13.78mg/24 hr Open
Inhalation (man) TClO: 10 mg/m ³ /6 hr	- Mild
Inhalation (rat) LC50: 50100 mg/m ³ /8 hr	
Dermal (rabbit) LD50: 20000 mg/kg	

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

Oral (rat) LD50: 5000 mg/kg *	Nil Reported
Inhalation (rat) LC50: 3670 ppm/8 h *	
Inhalation (rat) TClO: 1320 ppm/6h/90D-I	

■ Lifetime exposure of rodents to gasoline produces carcinogenicity although the relevance to humans has been questioned. Gasoline induces kidney cancer in male rats as a consequence of accumulation of the alpha2-microglobulin protein in hyaline droplets in the male (but not female) rat kidney. Such abnormal accumulation represents lysosomal overload and leads to chronic renal tubular cell degeneration, accumulation of cell debris, mineralisation of renal medullary tubules and necrosis. A sustained regenerative proliferation occurs in epithelial cells with subsequent neoplastic transformation with continued exposure. The alpha2-microglobulin is produced under the influence of hormonal controls in male rats but not in females and, more importantly, not in humans.

* [Devoe]

CARCINOGEN

Cyclohexanone	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group 3
Gasoline (NB: Overall evaluation upgraded from 3 to 2B with supporting evidence from other relevant data)	International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs	Group 2B

REPROTOXIN

methyl ethyl ketone ILO Chemicals in the electronics industry that have toxic effects on reproduction Reduced fertility or sterility

SKIN

cyclohexanone	Australia Exposure Standards - Skin	Notes	Sk
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Section 12 - ECOLOGICAL INFORMATION

Refer to data for ingredients, which follows:

KCB GUN WASH:

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ For hydrocarbons:

Environmental fate:

The lower molecular weight hydrocarbons are expected to form a "slick" on the surface of waters after release in calm sea conditions. This is expected to evaporate and enter the atmosphere where it will be degraded through reaction with hydroxy radicals.

Some hydrocarbon will become associated with benthic sediments, and it is likely to be spread over a fairly wide area of sea floor. Marine sediments may be either aerobic or anaerobic. The material, in probability, is biodegradable, under aerobic conditions (isomerised olefins and alkenes show variable results). Evidence also suggests that the hydrocarbons may be degradable under anaerobic conditions although such degradation in benthic sediments may be a relatively slow process.

Under aerobic conditions hydrocarbons degrade to water and carbon dioxide, while under anaerobic processes they produce water, methane and carbon dioxide.

Alkenes have low log octanol/water partition coefficients (Kow) of about 1 and estimated bioconcentration factors (BCF) of about 10; aromatics have intermediate values (log Kow values of 2-3 and BCF values of 20-200), while C5 and greater alkanes have fairly high values (log Kow values of about 3-4.5 and BCF values of 100-1,500)

The estimated volatilisation half-lives for alkanes and benzene, toluene, ethylbenzene, xylene (BTEX) components were predicted as 7 days in ponds, 1.5 days in rivers, and 6 days in lakes. The volatilisation rate of naphthalene and its substituted derivatives were estimated to be slower

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialised hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs.

Atmospheric fate: Alkanes, isoalkanes, and cycloalkanes have half-lives on the order of 1-10 days, whereas alkenes, cycloalkenes, and substituted benzenes have half-lives of 1 day or less. Photochemical oxidation products include aldehydes, hydroxy compounds, nitro compounds, and peroxyacyl nitrates. Alkenes, certain substituted aromatics, and naphthalene are potentially susceptible to direct photolysis.

Ecotoxicity:

Based on test results, as well as theoretical considerations, the potential for bioaccumulation may be high. Toxic effects are often observed in species such as blue mussel, daphnia, freshwater green algae, marine copepods and amphipods.

The values of log Kow for individual hydrocarbons increase with increasing carbon number within homologous series of generic types. Quantitative structure activity relationships (QSAR), relating log Kow values of single hydrocarbons to toxicity, show that water solubility decreases more rapidly with increasing Kow than does the concentration causing effects. This relationship varies somewhat with species of hydrocarbon, but it follows that there is a log Kow limit for hydrocarbons, above which, they will not exhibit acute toxicity; this limit is at a log Kow value of about 4 to 5. It has been confirmed experimentally that for fish and invertebrates, paraffinic hydrocarbons with a carbon number of 10 or higher (log Kow >5) show no acute toxicity and that alkylbenzenes with a carbon number of 14 or greater (log Kow >5) similarly show no acute toxicity. QSAR equations for chronic toxicity also suggest that there should be a point where hydrocarbons with high log Kow values become so insoluble in water that they will not cause chronic toxicity, that is, that there is also a solubility cut-off for chronic toxicity. Thus, paraffinic hydrocarbons with carbon numbers of greater than 14 (log Kow >7.3) should show no measurable chronic toxicity.

KCB GUN WASH:

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ Drinking Water Standards: hydrocarbon total: 10 ug/l (UK max.).

KCB GUN WASH:

METHYL ETHYL KETONE:

CYCLOHEXANONE:

■ DO NOT discharge into sewer or waterways.

KCB GUN WASH:

CYCLOHEXANONE:

■ For cyclohexanone:

Koc : 10

Half-life (hr) air : 24-100

Half-life (hr) H2O surface water : 74-100

Henry's atm m³/mol: 1.20E-05

BOD 5 : 1.232,32%

COD : 100%

ThOD : 2.605

log BCF : 0.39

Bioaccumulation : not sig

Degradation Biological: sig

processes Abiotic: RxnOH*,oxid&hydr&photl notsig

Environmental fate;

Cyclohexanone degrades rapidly by reaction with sunlight and is biodegradable in water. On soil surfaces and in water, cyclohexanone is expected to be eliminated by volatilisation, photolysis, and biodegradation. Based on the low Koc, this material is considered to be highly mobile in soil. Fugacity level lb environmental modeling indicates that cyclohexanone will partition almost exclusively to the air (31%) and water (69%). The low octanol/water coefficient suggests that cyclohexanone is unlikely to bioconcentrate in aquatic organisms; therefore, potential for secondary poisoning is low.

Ecotoxicity:

Fish LC50 (96 h): 720-1100 mg/L

Experimentally, cyclohexanone has exhibited low acute toxicity towards freshwater fish species and the microcrustacean Daphnia magna, slight acute toxicity to algae and protozoa, and moderate acute toxicity to bacteria.

KCB GUN WASH:

CYCLOHEXANONE:

■ Hydrolysis may also involve the addition of water to ketones to yield ketals under mild acid conditions. However, this addition of water is thermodynamically favorable only for low molecular weight ketones. This addition is an equilibrium reaction that is reversible upon a change of water concentration and the reaction ultimately leads to no permanent change in the structure of the ketone substrate. The higher molecular weight ketones do not form stable ketals. Therefore, the ketones are stable to water under ambient environmental conditions. Another possible reaction of ketones in water involves the enolic hydrogen on the carbons bonded to the carbonyl function. Under conditions of high pH (pH greater than 10), the enolic proton is abstracted by base (OH⁻) forming a carbanion intermediate that may react with other organic substrates (e.g., ketones, esters, aldehydes) containing a center for nucleophilic attack. The reactions, commonly recognized as condensation reactions, produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavorable.

Based on its reactions in air, it seems likely that ketones undergo photolysis in water. It is probable that ketones will be biodegraded to an appreciable degree by micro-organisms in soil and water. They are unlikely to bioconcentrate or biomagnify.

KCB GUN WASH:

Marine Pollutant:

Not Determined

■ Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

KCB GUN WASH**Hazard Alert Code:
HIGH**

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

■ Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

■ For methyl ethyl ketone:

log Kow : 0.26-0.69

log Koc : 0.69

Koc : 34

Half-life (hr) air : 2.3

Half-life (hr) H2O surface water : 72-288

Henry's atm m3 /mol: 1.05E-05

BOD 5 : 1.5-2.24, 46%

COD : 2.2-2.31, 100%

ThOD : 2.44

BCF : 1

Environmental fate:

TERRESTRIAL FATE: Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilisation of methyl ethyl ketone from dry soil surfaces is expected based upon an experimental vapor pressure of 91 mm Hg at 25 deg C. Volatilization from moist soil surfaces is also expected given the measured Henry's Law constant of 4.7x10⁻⁵ atm-cu m/mole. The volatilisation half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions as indicated by numerous screening tests.

AQUATIC FATE: Based on Koc values, methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water. Methyl ethyl ketone is expected to volatilise from water surfaces based on the measured Henry's Law constant. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Biodegradation of this compound is expected based upon numerous screening tests. An estimated BCF value of 1 based on an experimental log Kow of 0.29, suggests that bioconcentration in aquatic organisms is low.

ATMOSPHERIC FATE: According to a model of gas/particle partitioning of semivolatile organic compounds in the atmosphere, methyl ethyl ketone, which has an experimental vapor pressure of 91 mm Hg at 25 deg C, will exist solely as a vapor in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight. Photochemical degradation of methyl ethyl ketone by natural sunlight is expected to occur at approximately 1/5 the rate of degradation by photochemically produced hydroxyl radicals.

Ecotoxicity:

Fish LC50 (24 h): bluegill sunfish (*Lepomis macrochirus*) 1690-5640 mg/l; guppy (*Lebistes reticulatus*) 5700 mg/l; goldfish (*Carassius auratus*) >5000 mg/l

Fish LC50 (96 h): fathead minnow (*Pimephales promelas*) 3200 mg/l; bluegill sunfish (*Lepomis macrochirus*) 4467 mg/l; mosquito fish (*Gambusia affinis*) 5600 mg/l

Daphnia magna LC50 (48 h): <520-1382 mg/l

Daphnia magna LC50 (24 h): 8890 mg/l

Brine shrimp (*Artemia salina*) LC50 (24 h): 1950 mg/l.

CYCLOHEXANONE:

■ Algae IC50 (72hr.) (mg/l):	52- 370
■ log Kow (Sangster 1997):	0.81
■ log Pow (Verschueren 1983):	0.81

METHYL ETHYL KETONE:

■ Hazardous Air Pollutant:	Yes
■ Fish LC50 (96hr.) (mg/l):	1690- 5640
■ Algae IC50 (72hr.) (mg/l):	110- 4300
■ log Kow (Prager 1995):	0.26- 0.29
■ log Kow (Sangster 1997):	0.29
■ log Pow (Verschueren 1983):	0.26
■ BOD5:	1.92
■ COD:	2.2
■ ThOD:	2.44
■ Half- life Soil - High (hours):	168
■ Half- life Soil - Low (hours):	24
■ Half- life Air - High (hours):	642
■ Half- life Air - Low (hours):	64.2
■ Half- life Surface water - High (hours):	168
■ Half- life Surface water - Low (hours):	24
■ Half- life Ground water - High (hours):	336
■ Half- life Ground water - Low (hours):	48
■ Aqueous biodegradation - Aerobic - High (hours):	168
■ Aqueous biodegradation - Aerobic - Low (hours):	24
■ Aqueous biodegradation - Anaerobic - High (hours):	672

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

■ Aqueous biodegradation - Anaerobic - Low (hours):	96
■ Aqueous biodegradation - Removal secondary treatment - High (hours):	100%
■ Aqueous biodegradation - Removal secondary treatment - Low (hours):	86%
■ Photooxidation half- life water - High (hours):	7.10E+05
■ Photooxidation half- life water - Low (hours):	1.80E+04
■ Photooxidation half- life air - High (hours):	642
■ Photooxidation half- life air - Low (hours):	64.2
■ First order hydrolysis half- life (hours):	>50 YR

log Kow: 0.26-0.69

log Koc: 0.69

Koc: 34

Half-life (hr) air: 2.3

Half-life (hr) H₂O surface water: 72-288

Henry's atm m³ /mol: 1.05E-05

BOD 5 if unstated: 1.5-2.24,46%

COD: 2.2-2.31,100%

ThOD: 2.44

BCF: 1

Toxicity Fish: LC50(96)13.16-277.8mg/L

Toxicity invertebrate: LD0 1g/L

Bioaccumulation: not sig

Anaerobic effects: some degrad

Effects on algae and plankton: algae LD0 125mg/L

Degradation Biological: sig

processes Abiotic: photox,RxnOH*,hydr photol/deg notsig

NAPHTHA PETROLEUM, LIGHT AROMATIC SOLVENT:

■ PAHs travel through the atmosphere as a gas or attached to dust particles. They are carried by air currents and deposited by dry or wet (rain, dew, etc) deposition. When deposited in water they sink to the bottom of lakes and rivers. Some will move through the soil to contaminate groundwater.

Polycyclic aromatic hydrocarbons (PAHs) are ubiquitous in the marine environment, occurring at their highest environmental concentrations around urban centres.

Two factors, lipid and organic carbon, control to a large extent the partitioning behaviour of PAHs in sediment, water and tissue; the more hydrophobic a compound, the greater the partitioning to non-aqueous phases. These two factors, along with the octanol-water partition coefficient, are the best predictors of this partitioning and can be used to determine PAH behaviour and its bioavailability in the environment.

The lipid (fat) phase, of all organisms, contains the highest levels of PAHs: organic carbon associated with sediment or dissolved in water has a great influence on bioavailability resulting from its ability to adsorb.

Accumulation of PAHs occurs in all marine organisms; however there is a wide range in tissue concentrations resulting from variable environmental concentrations, level and time of exposure, and species ability to metabolize these compounds. PAHs generally partition in lipid-rich tissues and their metabolites are found in most tissues. In fish, bile and liver accumulate the highest levels of parent PAH and metabolites. In invertebrates, the highest concentrations can be found in the internal organs, such as the liver and pancreas; tissue concentrations appear to follow seasonal cycles which may be related to variations in lipid content or spawning cycles.

The primary mode of toxicity for PAHs in soil dwelling terrestrial invertebrates is non-specific non-polar narcosis. The uptake of PAHs by earthworms occurs primarily by direct contact with the soluble phase of soil solution (interstitial pore-water).

Microbial degradation of PAHs is a key process in soils. Biodegradation of PAHs may take place over a period of weeks to months. Mixed microbial populations in sediment/water systems may degrade some PAHs, with degradation progressively decreasing with increasing molecular weight. The rate of degradation is dependent on nutrient content and the bacterial community in soil.

PAHs in soils undergo a weathering process such that the lighter chain fractions are removed (primarily by volatilisation). Heavier fractions bind to soil organic matter and remain behind in the top soil horizon. As the mixture of PAHs age, bioavailability changes as the fraction remaining bind more tightly.

In general the more soluble a PAH, the higher the uptake by plants while the reverse is true for uptake by earthworms and uptake in the gastrointestinal tract of animals.

■ For petroleum derivatives:

Chemical analysis for all individual compounds in a petroleum bulk product released to the environment is generally unrealistic due to the complexity of these mixtures and the laboratory expense. Determining the chemical composition of a petroleum release is further complicated by hydrodynamic, abiotic, and biotic processes that act on the release to change the chemical character.

The longer the release is exposed to the environment, the greater the change in chemical character and the harder it is to obtain accurate analytical results reflecting the identity of the release. After extensive weathering, detailed knowledge of the original bulk product is often less valuable than current site-specific information on a more focused set of hydrocarbon components. Health assessment efforts are frequently frustrated by three primary problems: (1) the inability to identify and quantify the individual compounds released to the environment as a consequence of a petroleum spill; (2) the lack of information characterizing the fate of the individual compounds in petroleum mixtures; and (3) the lack of specific health guidance values for the majority of chemicals present in petroleum products. To define the public health implications associated with exposure to petroleum hydrocarbons, it is necessary to have a basic understanding of petroleum properties, compositions, and the physical, chemical, biological, and toxicological properties of the compounds most often identified as the key chemicals of concern.

Environmental fate:

Petroleum products released to the environment migrate through soil via two general pathways: (1) as bulk oil flow infiltrating the soil under the forces of gravity and capillary action, and (2) as individual compounds separating from the bulk petroleum mixture and dissolving in air or water. When bulk oil flow occurs, it results in little or no separation of the individual compounds from the product mixture and the infiltration rate is usually fast relative to the dissolution rate. Many compounds that are insoluble and immobile in water are soluble in bulk oil and will migrate along with the bulk oil flow. Factors affecting the rate of bulk oil infiltration include soil moisture content, vegetation, terrain, climate, rate of release (e.g., catastrophic versus slow leakage), soil particle size

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

(e.g., sand versus clay), and oil viscosity (e.g., gasoline versus motor oil).

As bulk oil migrates through the soil column, a small amount of the product mass is retained by soil particles. The bulk product retained by the soil particles is known as "residual saturation".

Depending upon the persistence of the bulk oil, residual saturation can potentially reside in the soil for years. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. Residual saturation is important as it determines the degree of soil contamination and can act as a continuing source of contamination for individual compounds to separate from the bulk product and migrate independently in air or groundwater. When the amount of product released to the environment is small relative to the volume of available soil, all of the product is converted to residual saturation and downward migration of the bulk product usually ceases prior to affecting groundwater resources. Adverse impacts to groundwater may still occur if rain water infiltrates through soil containing residual saturation and initiates the downward migration of individual compounds. When the amount of product released is large relative to the volume of available soil, the downward migration of bulk product ceases as water-saturated pore spaces are encountered. If the density of the bulk product is less than that of water, the product tends to "float" along the interface between the water saturated and unsaturated zones and spread horizontally in a pancake-like layer, usually in the direction of groundwater flow. Almost all motor and heating oils are less dense than water. If the density of the bulk product is greater than that of water, the product will continue to migrate downward through the water table aquifer under the continued influence of gravity. Downward migration ceases when the product is converted to residual saturation or when an impermeable surface is encountered.

As the bulk product migrates through the soil column, individual compounds may separate from the mixture and migrate independently. Chemical transport properties such as volatility, solubility, and sorption potential are often used to evaluate and predict which compounds will likely separate from the mixture. Since petroleum products are complex mixtures of hundreds of compounds, the compounds characterized by relatively high vapor pressures tend to volatilise and enter the vapor phase. The exact composition of these vapors depends on the composition of the original product. Using gasoline as an example, compounds such as butane, propane, benzene, toluene, ethylbenzene and xylene are preferentially volatilised. Because volatility represents transfer of the compound from the product or liquid phase to the air phase, it is expected that the concentration of that compound in the product or liquid phase will decrease as the concentration in the air phase increases.

In general, compounds having a vapor pressure in excess of 10-2 mm Hg are more likely to be present in the air phase than in the liquid phase. Compounds characterized by vapor pressures less than 10-7 mm Hg are more likely to be associated with the liquid phase. Compounds possessing vapor pressures that are less than 10-2 mm Hg, but greater than 10-7 mm Hg, will have a tendency to exist in both the air and the liquid phases.

Lighter petroleum products such as gasoline contain constituents with higher water solubility and volatility and lower sorption potential than heavier petroleum products such as fuel oil.

Data compiled from gasoline spills and laboratory studies indicate that these light-fraction hydrocarbons tend to migrate readily through soil, potentially threatening or affecting groundwater supplies. In contrast, petroleum products with heavier molecular weight constituents, such as fuel oil, are generally more persistent in soils, due to their relatively low water solubility and volatility and high sorption capacity. Solubility generally decreases with increasing molecular weight of the hydrocarbon compounds. For compounds having similar molecular weights, the aromatic hydrocarbons are more water soluble and mobile in water than the aliphatic hydrocarbons and branched aliphatics are less water-soluble than straight-chained aliphatics. Aromatic compounds in petroleum fuels may comprise as much as 50% by weight; aromatic compounds in the C6-C13, range made up approximately 95% of the compounds dissolved in water.

Indigenous microbes found in many natural settings (e.g., soils, groundwater, ponds) have been shown to be capable of degrading organic compounds. Unlike other fate processes that disperse contaminants in the environment, biodegradation can eliminate the contaminants without transferring them across media.

The final products of microbial degradation are carbon dioxide, water, and microbial biomass. The rate of hydrocarbon degradation depends on the chemical composition of the product released to the environment as well as site-specific environmental factors. Generally the straight chain hydrocarbons and the aromatics are degraded more readily than the highly branched aliphatic compounds. The n-alkanes, n-alkyl aromatics, and the aromatics in the C10-C22 range are the most readily biodegradable; n-alkanes, n-alkyl aromatics, and aromatics in the C5-C9 range are biodegradable at low concentrations by some microorganisms, but are generally preferentially removed by volatilisation and thus are unavailable in most environments; n-alkanes in the C1-C4 ranges are biodegradable only by a narrow range of specialized hydrocarbon degraders; and n-alkanes, n-alkyl aromatics, and aromatics above C22 are generally not available to degrading microorganisms. Hydrocarbons with condensed ring structures, such as PAHs with four or more rings, have been shown to be relatively resistant to biodegradation. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. PAHs with only 2 or 3 rings (e.g., naphthalene, anthracene) are more easily biodegraded. A large proportion of the water-soluble fraction of the petroleum product may be degraded as the compounds go into solution. As a result, the remaining product may become enriched in the alicyclics, the highly branched aliphatics, and PAHs with many fused rings.

In almost all cases, the presence of oxygen is essential for effective biodegradation of oil. Anaerobic decomposition of petroleum hydrocarbons leads to extremely low rates of degradation. The ideal pH range to promote biodegradation is close to neutral (6-8). For most species, the optimal pH is slightly alkaline, that is, greater than 7. The moisture content of the contaminated soil will affect biodegradation of oils due to dissolution of the residual compounds, dispersive actions, and the need for microbial metabolism to sustain high activity. The moisture content in soil affects microbial locomotion, solute diffusion, substrate supply, and the removal of metabolic by-products. Biodegradation rates in soils are also affected by the volume of product released to the environment. At concentrations of 0.5% of oil by volume, the degradation rate in soil is fairly independent of oil concentrations. However, as oil concentration rises, the first order degradation rate decreases and the oil degradation half-life increases. Ultimately, when the oil reaches saturation conditions in the soil (i.e., 30-50% oil), biodegradation virtually ceases.

Excessive moisture will limit the gaseous supply of oxygen for enhanced decomposition of petroleum hydrocarbons. Most studies indicate that optimum moisture content is within 50-70% of the water holding capacity.

All biological transformations are affected by temperature. Generally, as the temperature increases, biological activity tends to increase up to a temperature where enzyme denaturation occurs. The presence of oil should increase soil temperature, particularly at the surface. The darker color increases the heat capacity by adsorbing more radiation. The optimal temperature for biodegradation to occur ranges from 18 C to 30 C. Minimum rates would be expected at 5 C or lower.

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
KCB		No		
Gun		data		
Wash				

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

cyclohexanone	LOW	No data	LOW	HIGH
methyl ethyl ketone	LOW	HIGH	LOW	HIGH
naphtha petroleum, light aromatic solvent		No data		

Section 13 - DISPOSAL CONSIDERATIONS

- - Containers may still present a chemical hazard/ danger when empty.
 - Return to supplier for reuse/ recycling if possible.
- Otherwise:
- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
 - Where possible retain label warnings and MSDS and observe all notices pertaining to the product.
- Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
- A Hierarchy of Controls seems to be common - the user should investigate:
- Reduction,
 - Reuse
 - Recycling
 - Disposal (if all else fails)
- This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
 - It may be necessary to collect all wash water for treatment before disposal.
 - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - Where in doubt contact the responsible authority.
 - Recycle wherever possible.
 - Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 - Dispose of by: Burial in a licenced land-fill or Incineration in a licenced apparatus (after admixture with suitable combustible material).
 - Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION



Labels Required: FLAMMABLE LIQUID

HAZCHEM: ●3YE (ADG7)

ADG7:

Class or division:	3	Subsidiary risk:	None
UN No.:	1263	UN packing group:	II
Special provisions:	163	Packing Instructions:	None
Notes:	None	Limited quantities:	5 L
Portable tanks and bulk containers - Instructions:	T4	Portable tanks and bulk containers - Special provisions:	TP1, TP8, TP28
Packagings and IBCs - Packing instruction:	P001, IBC02	Packagings and IBCs - Special packing provisions:	PP1
Shipping Name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)			
Land Transport UNDG:			
Class or division:	3	Subsidiary risk:	None
UN No.:	1263	UN packing group:	II

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

Shipping Name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)

Air Transport IATA:

ICAO/IATA Class:	3	ICAO/IATA Subrisk:	None
UN/ID Number:	1263	Packing Group:	II
Special provisions:	A3		

Shipping name: PAINT

Maritime Transport IMDG:

IMDG Class:	3	IMDG Subrisk:	None
UN Number:	1263	Packing Group:	II
EMS Number:	F-E,S-E	Special provisions:	163 944
Limited Quantities:	5 L	Marine Pollutant:	Not Determined

Shipping Name: PAINT (including paint, lacquer, enamel, stain, shellac solutions, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE

S5

REGULATIONS

Regulations for ingredients

cyclohexanone (CAS: 108-94-1) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "Australia Inventory of Chemical Substances (AICS)", "GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "OECD Representative List of High Production Volume (HPV) Chemicals"

methyl ethyl ketone (CAS: 78-93-3) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Illicit Drug Reagents/Essential Chemicals - Category III", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix E (Part 2)", "Australia Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) - Appendix F (Part 3)", "GESAMP/EHS Composite List of Hazard Profiles - Hazard evaluation of substances transported by ships", "IMO IBC Code Chapter 17: Summary of minimum requirements", "IMO MARPOL 73/78 (Annex II) - List of Noxious Liquid Substances Carried in Bulk", "OECD Representative List of High Production Volume (HPV) Chemicals", "United Nations List of Precursors and Chemicals Frequently used in the Illicit Manufacture of Narcotic Drugs and Psychotropic Substances Under International Control - Table II"

naphtha petroleum, light aromatic solvent (CAS: 64742-95-6) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD Representative List of High Production Volume (HPV) Chemicals"

No data for KCB Gun Wash (CW: 21-9623)

Section 16 - OTHER INFORMATION

REPRODUCTIVE HEALTH GUIDELINES

■ Established occupational exposure limits frequently do not take into consideration reproductive end points that are clearly below the thresholds for other toxic effects. Occupational reproductive guidelines (ORGs) have been suggested as an additional standard. These have been established after a literature search for reproductive no-observed-adverse effect-level (NOAEL) and the lowest-observed-adverse-effect-level (LOAEL). In addition the US EPA's procedures for risk assessment for hazard identification and dose-response assessment as applied by NIOSH were used in the creation of such limits. Uncertainty factors (UFs) have also been incorporated.

Ingredient	ORG	UF	Endpoint	CR	Adeq TLV
cyclohexanone	100 mg/m3	NA	NA	NA	Yes
methyl ethyl ketone	590 mg/m3	NA	NA	NA	Yes
naphtha petroleum, light aromatic solvent	12 mg/m3	100	D	NA	-

■ These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

KCB GUN WASH

Hazard Alert Code:
HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

Revision No: 2.0

Chemwatch 21-9623

Issue Date: 16-Dec-2009

CD 2009/3

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive
American Industrial Hygiene Association Journal 57: 641-649 (1996).

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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